

# State of New Jersey Department of Transportation



# GENERAL DESIGN CRITERIA AND STANDARD DRAWINGS FOR OVERHEAD AND CANTILEVER SIGN SUPPORT STRUCTURES

2002

(U.S. Customary English Units)

#### **GENERAL NOTES**

#### A. DESIGN CRITERIA

#### DESIGN SPECIFICATIONS

1996 AASHTO STANDARD SPECIFICATIONS FOR HIGHWAY BRIDGES (16TH EDITION) AS MODIFIED BY SECTION 3 AND SECTION 32 OF THE CURRENT NJDOT DESIGN MANUAL - BRIDGES AND STRUCTURES, AND 1994 AASHTO STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES AND TRAFFIC SIGNALS.

#### DESIGN LOADS

DESIGN WIND VELOCITY ---- 80 MPH
DESIGN ICE LOAD ----- 3 PSF

SEISMIC LOADS FOR SEISMIC PERFORMANCE CATEGORY (SPC) B, A=0.18, SOIL PROFILE IV (REF. 1996 AASHTO. DIVISION 1A).

#### FATIGUE LOADS

ALL STRUCTURAL DETAILS HAVE BEEN DESIGNED FOR FATIGUE RESISTANCE UNDER THE FOLLOWING

1) NATURAL WIND GUSTS: Prw = 5.2Cd (PSF)

WHERE Cd IS THE DRAG COEFFICIENT SPECIFIED IN SECTION 1.2.5 OF THE 1994 STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES, AND TRAFFIC SIGNALS. NATURAL WIND GUST PRESSURE RANGE APPLIED IN THE HORIZONTAL DIRECTION TO THE AREA PROJECTED ON A VERTICAL PLANE OF ALL SUPPORT STRUCTURE MEMBERS, SIGN PANELS AND WALKWAYS.

2) TRUCK-INDUCED GUSTS: Ptg = 36.6Cd (PSF),

WHERE Cd IS THE DRAG COEFFICIENT SPECIFIED IN SECTION 1.2.5 OF THE 1994 STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES, AND TRAFFIC SIGNALS. TRUCK GUST PRESSURE RANGE APPLIED IN THE UPWARD VERTICAL DIRECTION ALONG THE FULL LENGTH OF THE TRUSS SPAN TO THE AREA PROJECTED ON A HORIZONTAL PLANE OF ALL SUPPORT STRUCTURE MEMBERS, SIGN PANELS, AND WALKWAYS.

#### VARIABLE MESSAGE SIGN (VMS) STRUCTURES

REFER TO SECTION 32 OF THE NJDOT DESIGN MANUAL - BRIDGES AND STRUCTURES WHEN FURNISHING SUPPORT STRUCTURES FOR VARIABLE MESSAGE SIGNS (VMS).

#### CONCRETE DESIGN STRESSES

SPECIFIED COMPRESSIVE STRENGTH (f'o) (CLASS B) ---- 3,000 PSI EXTREME FIBER COMPRESSIVE STRESS (fo) ------ 1,200 PSI

#### REINFORCEMENT STEEL DESIGN STRESS

TENSILE STRESS (fe) (A615, GRADE 6Ø) ---- 24 KSI

#### STRUCTURAL STEEL DESIGN STRENGTHS

YIELD STRENGTH (Fy)

PIPES (A53, TYPE S OR TYPE E, GRADE B) ---- 35 KSI (MIN.)
---- 51 KSI (MAX.)

#### **FOUNDATIONS**

MAXIMUM FOUNDATION BEARING PRESSURE ---- 2.5 KSF FOOTINGS ARE DESIGNED SUCH THAT A MINIMUM OF 75 PERCENT OF THE FOOTING IS ALWAYS IN CONTACT; A MAXIMUM OF 25 PERCENT OF THE FOOTING IS IN UPLIFT.

BEARING PILES SHALL BE CAST-IN-PLACE CONCRETE PILES WITH A MINIMUM BEARING CAPACITY EQUAL TO 50 KIPS.

#### CAMBE

PERMANENT CAMBER EQUAL TO L/1000 HAS BEEN PROVIDED IN ADDITION TO THE DEAD LOAD CAMBER.

#### B. MATERIALS

#### I. STEEL

STEEL PIPE SHALL BE CERTIFIED BY MILL TEST REPORT TO MEET ASTM SPECIFICATION A53, TYPE E OR S, GRADE B WITH THE EXCEPTION THAT API 5L, GRADE B MAY BE USED WHEN THE SPECIFIED WALL THICKNESS IS GREATER THAN ½". ONLY ELECTRICAL RESISTANCE WELDED (ERW) MANUFACTURED SINGLE SEAM PIPE IS PERMITTED. HOWEVER, WHEN THE REQUIRED PIPE SIZE IS GREATER THAN 24", DOUBLE SEAM PIPE MAY BE USED. A MILL TEST REPORT MUST BE PROVIDED, CERTIFIED AND SIGNED BY THE PIPE MANUFACTURER, CONTAINING PHYSICAL AND CHEMICAL PROPERTIES AND THE MANUFACTURING PROCESS USED TO PRODUCE THE PIPE.

ALL OTHER STEEL SHALL CONFORM TO ASTM SPECIFICATION A36 GRADE 36 OR AASHTO M270 GRADE 50 (ASTM A709). ALL THIS SPECIFICATION STEEL SHALL MEET SUPPLEMENTARY REQUIREMENTS FOR NOTCH TOUGHNESS (CHARPY TESTING, ZONE \*2)

REFER TO SUBSECTION 509.02 OF THE NJDOT STANDARD SPECIFICATIONS FOR ADDITIONAL

UPON COMPLETION OF FABRICATION, THE FABRICATOR SHALL PROVIDE A NOTARIZED CERTIFICATION OF COMPLIANCE AS PER SECTION 106.04 OF THE NJDOT STANDARD SPECIFICATIONS, INCLUDING A LEGIBLE COPY OF ALL MILL TEST REPORTS FOR MATERIALS INCORPORATED INTO THE WORK.

STEEL ANCHOR BOLTS, NUTS AND WASHERS SHALL CONFORM TO ASTM SPECIFICATION F1554, GRADE 36. STEP \*8: WITH THE HEIGHT OF THE STRUCTURE OBTAINED IN STEP \*3 AND USING THE ELEVATION OF THE ANCHOR BOLTS SHALL BE HOT DIP GALVANIZED AS PER ASTM SPECIFICATION A153. CLASS C. BOTTOM OF BASE PLATE. DETERMINE THE ELEVATION OF THE CENTER LINE OF THE TRUSS A

CHORD SPLICE ASSEMBLY FASTENERS SHALL BE HIGH STRENGTH STEEL CONFORMING TO ASTM SPECIFICATION A325 AND SHALL BE HOT DIP GALVANIZED AS PER ASTM SPECIFICATION A153, CLASS C. ALL OTHER FASTENERS SHALL BE STAINLESS STEEL CONFORMING TO ASTM SPECIFICATION A320, GRADE BB CLASS 1

CAPS FOR THE ENDS OF CHORDS AND TOPS OF POSTS SHALL BE STEEL CONFORMING TO ASTM SPECIFICATION A36 AND SHALL BE HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM SPECIFICATION A123.

WELDING OF STEEL SHALL BE AS SPECIFIED IN THE CONSTRUCTION SPECIFICATIONS.

AFTER COMPLETE FABRICATION, EACH STEEL SECTION SHALL BE HOT DIP GALVANIZED ACCORDING TO THE REQUIREMENTS OF ASTM SPECIFICATION A123, AS MODIFIED BY THE CONSTRUCTION SPECIFICATIONS. A SINGLE DIP GALVANIZING PROCESS IS PREFERRED IF SIZE PERMITS.

#### II. ALUMINUM

ALUMINUM SHALL CONFORM TO THE ASTM SPECIFICATIONS AND ALLOYS LISTED BELOW:

APPLICATION	ASTM SPECIFICATION	ASTM ALLOY
ROLLED OR EXTRUDED SHAPES PLATES DRAWN SEAMLESS TUBES	B3Ø8 B2Ø9 B21Ø	6061 - T6 6061 - T6 6061 - T6
EXTRUDED TUBES	B221	6Ø61 - T6

WELDING OF ALUMINUM SHALL BE AS SPECIFIED IN THE CONSTRUCTION SPECIFICATIONS.

#### III. REINFORCEMENT STEEL

ALL REINFORCEMENT STEEL SHALL BE ASTM A615, GRADE 60.

#### IV. CONCRETE

ALL CONCRETE SHALL BE "CONCRETE IN STRUCTURES, FOOTINGS", UNLESS OTHERWISE SPECIFIED BY THE DESIGNER.

#### V. SIGN LIGHTING

WHEN NECESSARY, AN APPROVED SIGN LIGHTING SYSTEM MAY BE USED AND THE DETAILS OF THE SYSTEM SHALL BE PROVIDED. NJDOT TRAFFIC SIGNAL AND SAFETY ENGINEERING SHOULD BE CONTACTED FOR REQUIREMENTS REGARDING THE PROVISION OF SIGN LIGHTING OR REFLECTORIZED SIGN PANELS.

#### VI MAINTENANCE WALKWAY

THE PROVISION OF MAINTENANCE WALKWAYS IS NOT REQUIRED. THE MAINTENANCE WALKWAY DETAIL SHEET SHALL BE EXCLUDED FROM SIGN STRUCTURE DRAWINGS WHEN WALKWAY IS NOT PROVIDED. IF THE WALKWAY IS PROVIDED, ADD THE FOLLOWING TO THE GENERAL NOTES OF THE SIGN STRUCTURE DRG. OH-D1. "MAINTENANCE WALKWAYS AND LUMINAIRE SUPPORTS SHALL BE ALUMINUM. SIGN HANGERS SHALL BE ALUMINUM OR STEEL SURFACES SHALL BE PREVENTED FROM COMING INTO CONTACT WITH ALUMINUM SURFACES BY MEANS OF APPROVED PADS OR A PROTECTIVE COATING PLACED BETWEEN THE DISSIMILAR METALS. PADS SHALL BE STAINLESS STEEL CONFORMING TO ASTM SPECIFICATION A240, TYPE 304 OR APPROVED EQUAL."

#### INSTRUCTIONS FOR DESIGNERS

- STEP \*1: PREPARE A SIGN SUPPORT LOCATION PLAN AND ELEVATION VIEW FOR EACH STRUCTURE.
- STEP \*2: ENTER THE SIGN SUPPORT NUMBER AND STATION IN THE SCHEDULE OF STRUCTURES ON SIGN STRUCTURE DRG. OH-D2 OF THE CONTRACT PLANS.
- STEP \*3: DETERMINE THE TRUSS SPAN LENGTH AND HEIGHT OF THE STRUCTURE USING SIGN STRUCTURE DRG. OH-G2. RECORD THE ACTUAL TRUSS SPAN LENGTH IN THE SCHEDULE OF STRUCTURES ON SIGN STRUCTURE DRG. OH-D2 OF THE CONTRACT PLANS. ROUND THIS NUMBER TO THE NEXT HIGHER LISTED SPAN LENGTH. IF THE TRUSS SPAN LENGTH IS OVER 165'-0", PROCEED TO STEP \*17.
- STEP \*4: DETERMINE THE SIGN DESIGN LENGTH USING SIGN STRUCTURE DRG. OH-G2. DIVIDE THE SIGN DESIGN LENGTH BY THE TRUSS SPAN LENGTH DETERMINED IN STEP \*3 TO OBTAIN THE PERCENT SIGN DESIGN LENGTH. USE THE NEXT HIGHER PERCENT FROM THOSE LISTED (40%, 60%, 70%, OR 80%). IF THE PERCENT IS MORE THAN 80, PROCEED TO STEP \*5. OTHERWISE, SKIP TO STEP \*6.
- STEP \*5: TO SELECT A STANDARD DESIGN, DIVIDE THE SIGN DESIGN LENGTH BY 80% AND ROUND THIS NUMBER TO THE NEXT HIGHER LISTED SPAN LENGTH. IF THE NUMBER IS LESS THAN 165'-0", RETURN TO STEP \*4. OTHERWISE, PROCEED TO STEP \*17.
- STEP \*6: HAVING OBTAINED THE TRUSS SPAN LENGTH (FROM STEP \*3 OR STEP \*5) AND THE PERCENT SIGN DESIGN LENGTH (FROM STEP \*4), SELECT THE TRUSS SIZE AND THE TRUSS ELEMENT SIZES (I.E., CHORDS, DIAGONALS, AND STRUTS) USING THE APPROPRIATE DESIGN TABLES ON SIGN STRUCTURE DRGS. OH-G3 AND OH-G4. RECORD THE DATA IN THE SCHEDULE OF STRUCTURES ON SIGN STRUCTURE DRGS. OH-D2 OF THE CONTRACT PLANS.
- THE TRUSS SPAN LENGTH KNOWN, DETERMINE THE MAXIMUM CAMBER REQUIRED FOR THE TRUSS FROM THE CAMBER TABLE SHOWN ON SIGN STRUCTURE DRG. OH-G3. RECORD THIS CAMBER IN THE SCHEDULE OF STRUCTURES ON SIGN STRUCTURE DRG. OH-D2 OF THE CONTRACT DRAWINGS.

\*8: WITH THE HEIGHT OF THE STRUCTURE OBTAINED IN STEP \*3 AND USING THE ELEVATION OF THE BOTTOM OF BASE PLATE, DETERMINE THE ELEVATION OF THE CENTER LINE OF THE TRUSS AND THE DESIGN HEIGHT OF THE TOWERS. IF THE TOWERS ARE MORE THAN 40'-0", SKIP TO STEP \*17. OTHERWISE, SELECT THE NEXT HIGHER NUMBER FROM THOSE LISTED (25, 30, OR 40 FEET). USING THE SAME TABLE USED IN STEP \*6, SELECT THE SIZES OF THE TOWER ELEMENTS (I.E., SHAFTS, DIAGONALS, AND STRUTS). RECORD THE DATA IN THE SCHEDULE OF STRUCTURES ON SIGN STRUCTURE DRG, OH-D2 OF THE CONTRACT DRAWINGS.

- STEP \*9: CHECK AVAILABILITY OF SHAPES SELECTED IN STEPS \*6 AND \*8.
- STEP \*10: USING SOIL TEST AND SOIL BORING INFORMATION, DETERMINE THE ALLOWABLE SOIL PRESSURE AND THE REQUIRED DEPTH OF FOOTINGS.
- STEP \*11: DETERMINE THE PEDESTAL HEIGHT. IF THE PEDESTAL HEIGHT IS BETWEEN 4'-0" AND 6'-0", PROCEED TO STEP \*12. OTHERWISE, SKIP TO STEP \*17. THE PREFERRED PEDESTAL HEIGHT OF 4'-6" IS TO BE USED WHENEVER POSSIBLE. WHEN USING A BARRIER PEDESTAL, THE "COVERED" HEIGHT MUST BE 3'-0". OTHERWISE. SKIP TO STEP \* 17
- STEP \*12: DETERMINE THE REQUIRED FOOTING SIZES USING THE DESIGN TABLES ON SIGN STRUCTURE DRGS. OH-G3 AND OH-G4. RECORD THE DATA IN THE SIGN SUPPORT FOUNDATION TABLE ON SIGN STRUCTURE DRG. OH-D3 OF THE CONTRACT PLANS.
- STEP \*13: DETERMINE THE REQUIRED FOOTING DESIGN DATA USING SIGN STRUCTURE DRG. OH-G6. RECORD THIS DATA IN THE SIGN SUPPORT FOUNDATION TABLE ON SIGN STRUCTURE DRG. OH-D3 OF THE CONTRACT PLANS. IF THE ALLOWABLE SOIL PRESSURE IS GREATER THAN 2.5 KSF, SKIP TO STEP \*15. OTHERWISE. PROCEED TO STEP \*14.
- STEP \*14: SELECT THE NUMBER OF CAST-IN-PLACE CONCRETE PILES NEEDED TO SUPPORT THE STRUCTURE USING SIGN STRUCTURE DRG. OH-G6. RECORD THE DATA IN THE SIGN SUPPORT FOUNDATION TABLE ON SIGN STRUCTURE DRG. OH-D3 OF THE CONTRACT PLANS.
- STEP \*15: DETERMINE WHETHER A PEDESTAL OR BARRIER PEDESTAL IS TO BE USED FOR THE FOUNDATION.

  SELECT ALL PEDESTAL OR BARRIER PEDESTAL DATA FROM SIGN STRUCTURE DRG. OH-G5.

  RECORD THE DATA IN THE SIGN SUPPORT FOUNDATION TABLE ON SIGN STRUCTURE DRG. OH-D3

  OF THE CONTRACT PLANS.
- STEP \*16: THE DESIGN OF THE OVERHEAD SIGN SUPPORT STRUCTURE IS COMPLETE. DISREGARD STEP \*17.
- STEP \*17: THE PARAMETERS OF THE SIGN SUPPORT STRUCTURE EXCEED THE RESTRICTIONS RELATED TO THESE STANDARD DESIGN TABLES. DESIGN THE SIGN SUPPORT STRUCTURE ON AN INDIVIDUAL BASIS.

	INDEX OF DRAWINGS
DRG. NO.	DESCRIPTION
OH-G1	GENERAL INFORMATION
OH-G2	GENERAL CRITERIA
OH-G3	DESIGN TABLES - STEEL TRUSSES AND STEEL TOWERS (SPAN LENGTH 45' TO 75')
OH-G4	DESIGN TABLES - STEEL TRUSSES AND STEEL TOWERS (SPAN LENGTH 85' TO 165')
OH-G5	PEDESTAL AND BARRIER PEDESTAL DESIGN TABLES AND DETAILS
OH-G6	FOOTING DESIGN TABLES AND DETAILS

THIS PLATE FOR DESIGN INFORMATION ONLY DO NOT INCLUDE IN CONTRACT PLANS.



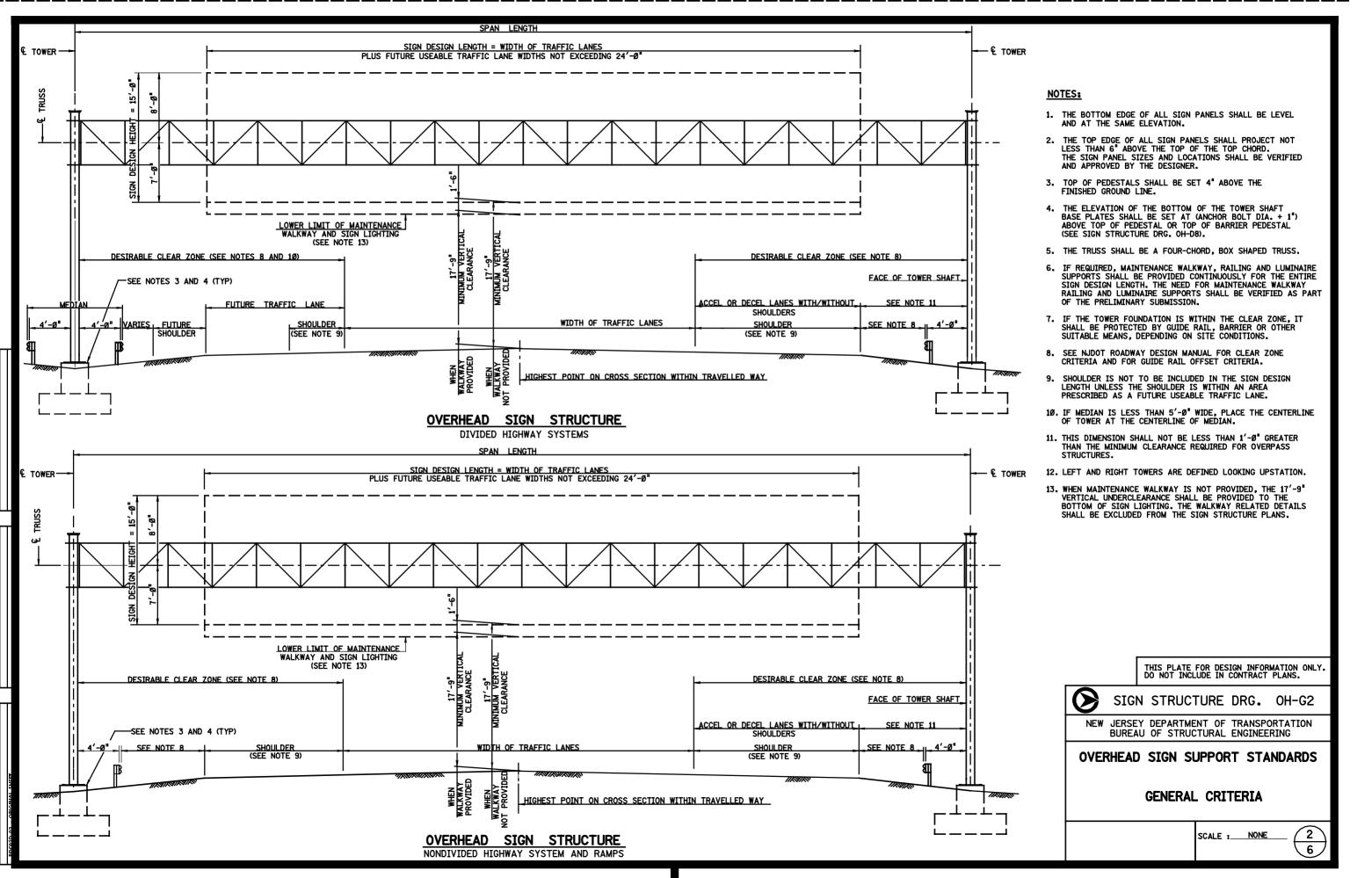
SIGN STRUCTURE DRG. OH-G1

NEW JERSEY DEPARTMENT OF TRANSPORTATION BUREAU OF STRUCTURAL ENGINEERING

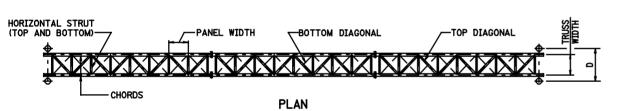
OVERHEAD SIGN SUPPORT STANDARDS

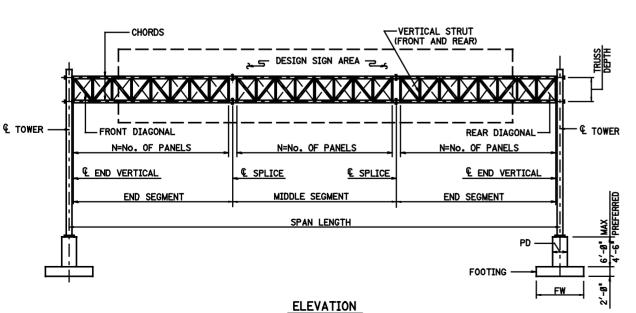
GENERAL INFORMATION

SCALE : NONE



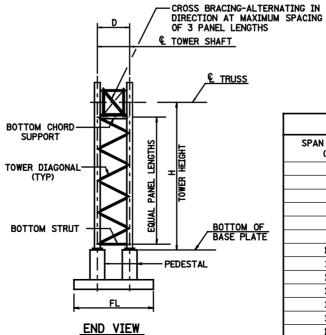
GTH	STH 75	7/2	TRUSS MEMBERS TOW							R MEMBERS	S			F	OOTINGS	5		PEDE	STALS	5	BARRIER PEDES			DEST	ALS	IZE	STH GTH
Ē	LEN	7	CHORDS	DIAGONALS	STRUTS	END STRUTS	H = 2	5 FT	H = 30	FT	H = 4	lØ FT	STRUTS	H=25 FT	H = 3Ø F1	H = 40 FT	H = 25	FT H =	3Ø FT	H = 4Ø F	H = 2	25 FT	H = 30	FT	H = 40 FT	SS SI	
SPAN	SIGN	<u> </u>	D.XTHICK		O.D.×THICK	O.D.×THICK	SHAFT O.D.×THICK	DIAGONAL O.D.×THICK	SHAFT 0.D.×THICK	DIAGONAL O.D.×THICK	SHAFT 0.D.×THICK	DIAGONAL O.D.×THICK	O.D.×THICK	FLxFW	FLxFW	FL×FW		ERT BARS PD	VERT REBARS	PD REBAR	BL×BWT	VERT REBARS	BL×BWT	VERT REBARS	BL×BWT REB	RT Ž	SIGN
(FT)	(Z)		(IN)	(IN)	(IN)	(IN)	(IN)	(IN)	(IN)	(IN)	(IN)	(IN)	(IN)	(FT)	(FT)	(FT)	(FT) N	o. & (FT)	No. &	(FT) No. 3	k (FT)	NO. & SIZE	(FT)	SIZE	(FT) NO.	. & ZE	(Z) (FT)
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	60									5.563 x .258					16 × 8	21 x 9			+ +		1				10 × 2.15 26- 10 × 3.00 32-	_	50
75	70				_					5.563 x .258					20 x 9	21 × 10						_			lØ × 3.ØØ26-		75
	80	_								5.563 x .258					20 x 9	22 × 1Ø			+ +		+				10 × 3.0028-	_	80





# NOTES:

- 1. THE NUMBER OF SPLICES AND PANELS SHOWN IN THE TABLE ARE OPTIONAL. ONE OR MORE SPLICES IN THE TRUSS MAY BE ADDED OR ELIMINATED AT THE OPTION OF THE FABRICATOR. THE FABRICATOR MUST MAINTAIN A TRUSS UNIT LENGTH WHICH CAN BE GALVANIZED IN ONE PIECE. A MINIMUM OF ONE SPLICE IS REQUIRED FOR OBTAINING CAMBER.
- END STRUTS ARE DEFINED AS THE TWO HORIZONTAL AND TWO VERTICAL STRUTS LOCATED IMMEDIATELY ADJACENT TO THE TOWERS (SEE DRG. OH-D5).



CAM	BER
SPAN LENGTH (FT)	REQUIRED CAMBER (IN)
45	1 1/4
55	1 3/8
65	2
75	2 5/8
85	2 5/8
95	3
1Ø5	3 3/4
115	4 1/4
125	4 7/8
135	5 5/8
145	6 3/4
155	7 3/4
165	8 7/8

	SUGGESTED STEEL TRUSS UNITS														
ACTUAL	_ SPAN	DESIGN	No. OF	No.	OF	No. OF	PANELS								
FROM	T0	SPAN	SPLICES	SEGM	ENTS	N	TOTAL								
(FT)	(FT)	(FT)	No.	END	MIDDLE	No.	No.								
	45	45	1	2	Ø	6	12								
45	55	55	1	2	Ø	7	14								
55	65	65	2	2	1	5	15								
65	75	75	2	2	1	6	18								
75	85	85	2	2	1	7	21								
85	95	95	3	2	2	6	24								
95	1Ø5	1Ø5	3	2	2	6	24								
1Ø5	115	115	3	2	2	7	28								
115	125	125	4	4	1	6	3Ø								
125	135	135	4	4	1	6	3Ø								
135	145	145	4	4	1	7	35								
145	155	155	5	4	2	6	36								
155	165	165	5	4	2	6	36								

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SIGN STRUCTURE DRG. OH-G3

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OVERHEAD SIGN SUPPORT STANDARDS DESIGN TABLES

STEEL TRUSSES AND STEEL TOWERS (SPAN LENGTH 45'-0" TO 75'-0")

GTH	GTH	TRUSS MEMBERS TOW					TOWE	ER MEME	BERS			F	OOTINGS	S		PED	ESTAL	.S			BARI	RIER PE	DEST	STALS		SIZE	: E		
<u> </u>	LENGTH	SS SI	CHORDS	DIAGONALS	STRUTS	END STRUTS	H = 2	5 FT	H = 3	8Ø FT	H =	4Ø FT	STRUTS	H = 25 FT	H = 3Ø FT	H = 40 FT	H = 25 F	т н =	3Ø FT	H = 4Ø	FT	H = 25	FT	H = 3Ø	FT	H = 4Ø	FT	۳۱۳	LENGTH
SPAN	SIGN	ا≲	O.D.×THICK	O.D.×THICK	O.D.×THICK	O.D.×THICK	SHAFT 0.D.×THICK	DIAGONAL O.D.xTHICK	SHAFT 0.D.×THICK	DIAGONAL O.D.×THICK	SHAFT 0.D.×THICK	DIAGONAL O.D.×THICK	O.D.×THICK	FL×FW	FLxFW	FLxFW	PD REBA	RS PD		PD R	VERT EBARS	BL×BWT	VERT REBARS	BL×BWT	VERT REBARS	BL×BWT	VERT REBARS	TRUS	SPAN
	(Z)		(IN)	(IN)	(IN)	(IN)	(IN)	(IN)	(IN)	(IN)	(IN)	(IN)	(IN)	(FT)	(FT)	(FT)	(FT) No.		No. &		lo. & SIZE	(FT)	No. & SIZE	(FT)	No. & SIZE	(FT)	No. & SIZE	7	4) (FT)
	40		4.5ØØx.237	2.875×.2Ø3	2.875×.2Ø3	3.500×.216	1Ø.75Ø×.365	3.500×.300	12.75Øx.375	3.500×.300	14.000×.375	5.563×.258	3.500×.300	16 × 8	18 × 8	2Ø × 9	3.00 10-*	_		3.50 1	1-#22	9 x 2.5Ø	23-#16	9 x 2.5Ø	26-#16	1Ø × 2.75	30-*16	40	
85	6Ø 7Ø	L	5.563x.258			3.500×.216	-	3.500×.300	14.000×.375		16.000×.375	5.563x.258	3.500×.300	19 x 8	2Ø x 9	21 × 9	3.25 11-*		+	3.75 1			29- <b>*1</b> 6	10 x 2.75		10 × 3.00	23-•19	60	
		L	5.563×.258			<del>                                     </del>	12.75Øx.375			<b>-</b>	16.000×.500			20 × 9	2Ø × 1Ø	22 × 1Ø	3.25 12-#		1					10 × 3.00		10 × 3.00	26-#19	70	
	8Ø	- 1	5.563×.258			3.5ØØ×.216			16.000×.375			5.563x.258		21 × 9	21 × 1Ø	23 × 1Ø	3.50 12-*		<del> </del>		-			10 × 3.00	-	10 × 3.00	28-•19	80	
	4Ø 6Ø	ŀ	5.563x.258	2.875×.203	<b>-</b>	<b>I</b>	12.75Øx.375		12.75Øx.375					18 × 8	19 x 9	21 × 9	3.25 10-*			<del>     </del>				9 x 2.50		10 × 3.00	23-*19	40 60	
95	6Ø 7Ø	H				<b>I</b>	12.75Øx.375					5.563x.258		19 x 9	2Ø x 1Ø	22 × 10	3.25 11-*3 3.5Ø 12-*		5 10-+25							10 × 3.00	26-#19 28- <b>#</b> 19	70	
	8Ø		6.625×.28Ø 6.625×.28Ø		<b>-</b>	<del>                                     </del>	14.000×.375					5.563x.258		20 × 9 21 × 10	21 x 10	23 × 10 24 × 11	3.50 10-*		5 10- <b>+</b> 25	<del>     </del>						10 × 3.00	29-#19	80	
	40	H	5.563x.258	2.875x.203	<b>-</b>		14.000×.500 12.750×.375		16.000×.500			6.625×.28Ø		18 × 9	22 × 1Ø	21 x 9	3.25 10-*		1	3,75 1				10 × 3.00		10 × 3.00	23-*19	40	
	60	- 1	6.625x.28Ø			3.500×.216			16.ØØØx.375		16.000×.500			20 x 9	21 × 10	23 × 10	3.5Ø 12-*		5 10-•25	<del></del>				10 × 3.00		10 × 3.00	2819	60	
1Ø5	7Ø	- ⊦	6.625×.28Ø		<b> </b>	3.5ØØ×.216			16.000×.500			6,625x,28Ø	<b>-</b>	21 × 1Ø	21 × 11	23 × 11	3,5Ø 1Ø-*	_						10 × 3.00		11 × 3.25	29-*19	70	
	8Ø	- ⊦	8,625x,322			3.5ØØ×.216			16.000×.500			6.625×.28Ø		22 × 10	22 × 11	24 × 11	3.50 10-*				_			10 × 3.00		11 × 3.25	33-•19	82	
	40	- F	6.625×.28Ø				14.000×.375					5.563x.258		19 x 9	20 × 9	21 × 1Ø	3.50 10-*	_		+ +		10 × 2.75				10 × 3.00	23-*19	40	
	6Ø	l	8.625×.322				14.000×.375					6,625×,28Ø	<u> </u>	2Ø × 1Ø	21 × 10	23 x 11	3.50 12-*		5 1Ø- <b>*</b> 25	1 1				10 × 3.00		11 × 3,25	28-*19	60	
115	7Ø	ı	8.625x.322		<b>-</b>	<del>                                     </del>	14.000×.500			<b>!</b>		6.625×.28Ø	5.563×.258	21 × 10	22 × 11	24 × 11	3.50 10-			<del>     </del>						11 × 3.25	33-•19	⊋ 70	—I 115 I
	8Ø	<b>£</b>	8.625x.322	2.875×.2Ø3	2.875×.2Ø3	3.5ØØ×.216	14.000×.500	5.563×.258	16.000×.500	5.563x.258	18.ØØØ×.5ØØ	6.625×.28Ø	5.563x.258	22 × 10	23 × 11	25 × 11	3.50 11-*	25 3.7	5 13-#25	4.00 1	5-#25	10 × 2.75	28-#19	10 × 3.00	31-#19	11 × 3.25	25-#22	E 80	ø
	40		8.625×.322	2.875×.2Ø3	2.875x.2Ø3	3.5ØØx.216	14.000×.375	5.563x.258	16.ØØØ×.375	5.563×.258	16.000×.500	5.563×.258	5.563x.258	2Ø x 9	2Ø × 1Ø	22 × 1Ø	3.5Ø 11-*	22 3.7	5 12-#22	3.75	ð- <b>#</b> 25	10 × 2.75	3Ø-#16	1Ø × 3.ØØ	23-*19	10 × 3.00	26-#19	<del>Q</del> 40	
1,05	6Ø	2,	8.625×.322	2.875×.2Ø3	2.875×.2Ø3	3.5ØØ×.216	14.000×.500	5.563×.258	16.ØØØ×.5ØØ	5.563×.258	18.ØØØ×.5ØØ	6.625×.28Ø	5.563×.258	21 × 1Ø	23 × 1Ø	24 × 11	3.50 10-#	25 3.7	5 11-*25	4.00 1	2-#25	10 × 2.75	25-#19	10 × 3.00	28-*19	11 × 3.25	29-•19	χ 6Ø	ž
125	7Ø	×	8.625x.322	2.875x.2Ø3	2.875×.2Ø3	3.5ØØ×.216	14.000×.500	5.563×.258	16.ØØØ×.5ØØ	5.563x.258	18.000×.500	6.625x.28Ø	5.563x.258	22 × 1Ø	23 × 11	25 x 11	3.50 11-*	25 3.7	12-#25	4.00 1	4-#25	10 × 2.75	28-#19	1Ø × 3.ØØ	31-*19	11 × 3.25	33-#19	⊋ 7Ø	ر ا ۱۲۵
	8Ø	€ [	8.625×.322	2.875×.2Ø3	2.875x.2Ø3	3.5ØØ×.216	16.000×.500	5.563x.258	18.000×.500	6.625×.28Ø	20.000×.500	6.625×.28Ø	5.563x.258	23 × 1Ø	24 × 11	25 × 12	3.75 11-*	25 4.09	<b>13-#2</b> 5	4.25 1	5-#25	10 × 3.00	28-#19	11 × 3.25	32-*19	11 × 4.00	25-*22	80	5
	4Ø		8.625×.322	2.875×.2Ø3	2.875×.2Ø3	3.5ØØ×.216	14.ØØØ×.375	5.563×.258	16.ØØØx.375	5.563×.258	16.ØØØx.5ØØ	5.563×.258	5.563x.258	2Ø × 1Ø	21 × 10	22 × 11	3.50 11-*	22 3.7	5 1Ø- <b>+</b> 25	3.75 1	1-#25	1Ø × 2.75	3Ø-#16	10 × 3.00	23-*19	10 × 3.00	27-*19	₹ 40	
135	6Ø	, <del>4</del> 1	Ø.75Ø×.365	2.875×.2Ø3	2.875×.2Ø3	3.5ØØ×.216	14.000×.500	5.563×.258	16.ØØØ×.5ØØ	5.563x.258	18.ØØØ×.5ØØ	6.625×.28Ø	5.563x.258	22 × 10	23 × 11	25 × 11	3.50 10-4	25 3.79	5 12-#25	4.00 1	3-#25	10 × 2.75	27-#19	10 × 3.00	31-*19	11 × 3.25	33-*19	4 60	Ø   135
133	7Ø	1	Ø.75Øx.365	2.875×.2Ø3	2.875x.2Ø3	3.5ØØ×.216	14.000×.500	5.563x.258	18.000×.500	6.625×.28Ø	20.000×.500	6.625×.28Ø	5.563x.258	22 × 11	24 × 11	25 × 12	3.50 11-*	25 4.09	12-#25	4.25 1	4-#25	10 × 2.75	28-#19	11 × 3.25	31-•19	11 × 4.00	25-*22	70	Ø
	8Ø	1	Ø.75Ø×.365	2.875×.2Ø3	2.875×.2Ø3	3.5ØØ×.216	16.000×.500	5.563×.258	18.000×.500	6.625×.28Ø	20.000x.500	6.625x.28Ø	5.563x.258	23 x 11	25 × 11	26 × 12	3.75 12-	25 4.09	ð 14- <b>*</b> 25	4.25	5-#25	10 × 3.00	31-#19	11 × 3.25	32-*19	11 × 4.00	27-*22	8Ø	
	40			3.5ØØ×.216	3.500x.216	3.5ØØ×.216	14.000×.375			5.563×.258		5.563x.258	5.563x.258	20 × 10	22 × 1Ø	23 × 11	3.50 11-*			100.0				10 × 3.00	25-*19	10 × 3.00	28-*19	40	
145	6Ø				3.500×.216	3.500×.216	14.000×.500	5.563x.258	16.000×.500	5.563×.258	18.000x.500	6.625×.28Ø	5.563x.258	23 x 1Ø	24 × 11	25 x 12	3.50 11-*			1			28-#19	10 × 3.00		11 × 3.25	25-*22	60	145
	7Ø			3.500x.216			16.000×.500						5.563x.258	23 × 11	24 x 12	26 × 12	3.75 11-*			1			28-#19	11 × 3.25		11 × 4.00	27-#22		145 Ø
$\vdash$	8Ø					<del>                                     </del>	16.000×.500							24 × 11	24 x 12	27 × 12	3.75 12-			+	-		31-*19	11 × 3.25	-	11 × 4.00	29-*22	8Ø	
	40						14.000×.375				18.000×.500		5.563x.258	21 × 1Ø	22 × 1Ø	23 × 11	3.50 12-*			1.000				10 × 3.00		11 × 3.25	28-•19	40	
155	6Ø 7Ø	- H		3.500×.216			16.000×.500			<b>-</b>				23 × 1Ø	24 × 11	26 × 12		25 4.09	+	1	_		28-#19	11 × 3.25		11 × 4.00	25-*22	60	g 155
		_ H		3.500×.216			16.000×.500			<u> </u>				23 × 11	24 × 12	27 × 12	3.75 12-	_		<del>  ``</del>			23-*22	11 × 3.25	_	11 × 4.00	27-•22		
$\vdash$	8Ø	_ F		3.5ØØ×.216		<del>                                     </del>	16.000×.500					6.625×.28Ø		24 × 11	25 x 12	27 x 13	3.75 13-*			<del>  1112</del>	_		25-#22	11 × 4.00	_	1.5 × 4.00	-	8Ø	
	4Ø 6Ø				<b>-</b>	<del>                                     </del>	14.000×.500			<b>-</b>		6.625x.28Ø		21 × 10	23 × 10	24 × 11	3.50 12-*			1				10 × 3.00		11 × 3.25	29-*19	4Ø	
165	7Ø			3.500×.216	<b>.</b>	<del>                                     </del>	16.000×.500				<b>.</b>	<b>.</b>		23 × 11 24 × 11	24 × 12 24 × 13	27 × 12 27 × 13		25 4.09		<del> </del>			28-#19	11 × 3.25		11 × 4.00	27-•22	7/	165
	10 80	_ F					16.000×.500			<b>-</b>					24 x 13		3.75 13-			1			25-#22	11 × 3.25		1.5 × 4.00			
	שפ		X.3/5עשש.די	אשעכ.כן X.216	3.500X.216	13.500X.216	18.000×.500	0.025X.280	אממיימא. אאמאיימא.	0.023X.28Ø	K5.000X.500	0.625X.280	0.563X.258	24 × 12	27 X 13	21 X 13	4.00 13-*	20   4.2	12-*25	4.75 1	129	11 × 3.25	25-#22	11 × 4.00	2122 1	1.5 × 4.00	32-422	80	للك

NOTE:

END STRUTS ARE DEFINED AS THE TWO HORIZONTAL AND TWO VERTICAL STRUTS LOCATED IMMEDIATELY ADJACENT TO THE TOWERS (SEE DRG. OH-D5).

THIS PLATE FOR DESIGN INFORMATION ONLY. DO NOT INCLUDE IN CONTRACT PLANS.

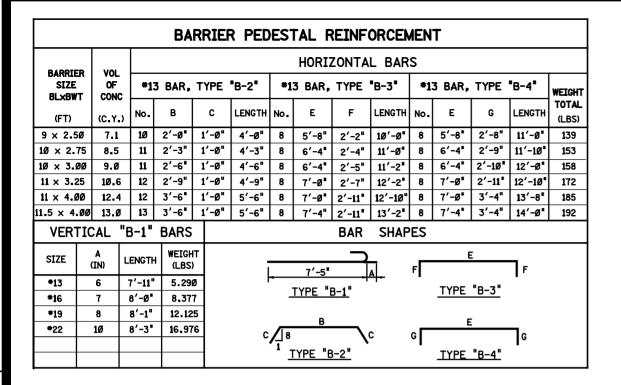


SIGN STRUCTURE DRG. OH-G4

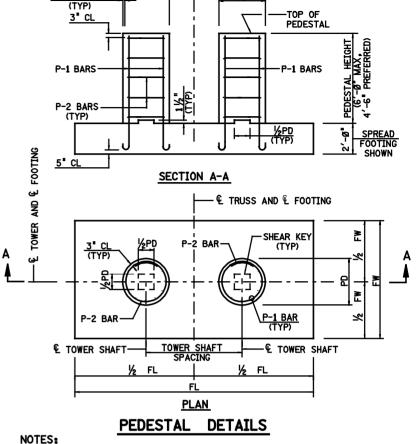
NEW JERSEY DEPARTMENT OF TRANSPORTATION BUREAU OF STRUCTURAL ENGINEERING

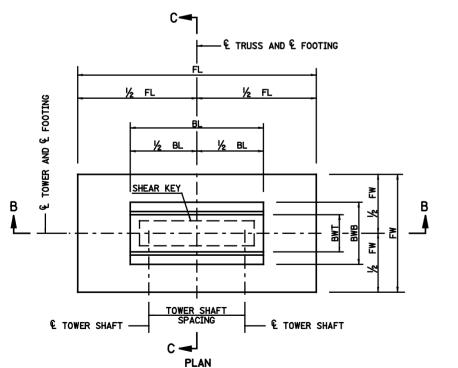
OVERHEAD SIGN SUPPORT STANDARDS DESIGN TABLES

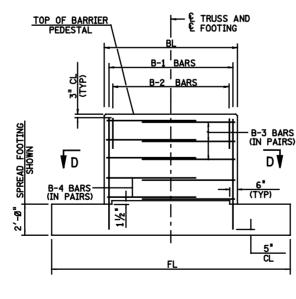
STEEL TRUSSES AND STEEL TOWERS (SPAN LENGTH 85'-0" TO 165'-0")



				PEDE	STAL	REIN	FORC	EMEN	Г
PEDESTAL DIAMETER	VOL OF	VE	RTICA	L BAR	RS	HOF	RIZ BA	RS	
	CONC		TYPE	"P-1"		7- <b>-</b> 13 E	BARS,TYP	E "P-2"	BAR Shapes
PD (FT)	(C.Y.)	SIZE	A	LENGTH	WEIGHT (LBS)	D	LENGTH	WEIGHT (LBS)	STIAL ES
3.00	1.6	#19	ø'-8"	8'-1"	11.9	2'-8"	10'-0"	46.7	
3.00	1.6	<b>*</b> 22	Ø'-1Ø"	8'-3"	16.8	2'-8"	10'-0"	46.7	<del></del>
3.25	1.8	#19	Ø'-8"	8'-1"	11.9	3'-Ø"	11'-Ø"	51.6	7'-5" A
3.25	1.8	*22	ø'-1ø"	8'-3"	16.8	3'-Ø"	11'-Ø"	51.6	TYPE "P-1"
3.5Ø	2.1	<del>*</del> 22	Ø'-1Ø"	8'-3"	16.8	3'-2"	11'-6"	53.8	<u> </u>
3.5Ø	2.1	<b>*</b> 25	Ø'-11"	8'-4"	22.3	3'-2"	11'-6"	53.8	1'-6"
3.75	2.5	<b>*</b> 22	Ø'-1Ø"	8'-3"	16.8	3'-4"	12'-Ø"	56.2	\ _ /
3.75	2.5	<b>*</b> 25	Ø'-11"	8'-4"	22.3	3'-4"	12'-Ø"	56.2	
4.00	2.8	<b>*</b> 25	Ø'-11"	8'-4"	22.3	3'-8"	13'-Ø"	61.1	( <del>D</del> )
4.25	3.2	<b>*</b> 25	Ø'-11"	8'-4"	22.3	4'-Ø"	14'-1"	65.9	
4.25	3.2	<b>*</b> 29	1'-3"	8'-8"	29.3	4'-Ø"	14'-1"	65.9	
4.75	3.9	<b>*</b> 25	Ø'-11"	8'-4"	22.3	4'-4"	15'-1"	7Ø.8	TYPE "P-2"
4.75	3.9	<b>•</b> 29	1'-3"	8'-8"	29.3	4'-4"	15'-1"	7Ø.8	







SECTION B-B

BARRIER PEDESTAL DETAILS

B-1 BARS -B-3 OR B-4 BARS-(IN PAIRS)

SECTION D-D

- € TOWER AND E FOOTING (TYP) -B-2 BARS (TYP) -1" RADIUS (TYP) 9 - B-3 BARS (IN PAIRS) B-4 BARS (IN PAIRS) -B-1 BARS 1/2BWB1 \I'4BWE

SECTION C-C

1" CHAMFER

- 1. FOR GENERAL NOTES SEE SIGN STRUCTURE DRG. OH-G1.
- 2. FOR PEDESTAL AND BARRIER PEDESTAL DIMENSIONS AND REINFORCEMENT. SEE DESIGN TABLES ON SIGN STRUCTURE DRGS. OH-G3 AND OH-G4.
- 3. ALL REINFORCEMENT IN PEDESTALS AND BARRIER PEDESTALS SHALL BE CORROSION PROTECTED.
- 4. EXPOSED CONCRETE EDGES SHALL BE CHAMFERED 1"x 1" UNLESS NOTED OTHERWISE.
- 5. BARS SHALL NOT BE SPLICED EXCEPT AS PROVIDED ON THIS DRAWING OR AUTHORIZED BY THE ENGINEER, WHEN SPLICING IS APPROVED. THE REINFORCEMENT BARS SHALL BE LAPPED FOR A LENGTH OF AT LEAST 36 DIAMETERS AND SHALL BE SECURELY WIRED TOGETHER.
- 6. LENGTH OF BARS SHOWN IN TABLE ALREADY CONSIDER BENDS. DIMENSIONS DESCRIBED IN BAR SHAPES TABLE ARE OUT-TO-OUT OF BAR.
- 7. CONCRETE VOLUMES AND REINFORCEMENT SHOWN IN TABLES ARE FOR A 6'-0" HIGH PEDESTAL OR 6'-0" HIGH BARRIER PEDESTAL.
- TOP OF ROADWAY 8. WEIGHT SHOWN IN TABLE FOR B-1 AND P-1 BARS IS FOR ONE BAR ONLY. TOTAL WEIGHT OF BARS TO BE DETERMINED BY THE DESIGNER.

THIS PLATE FOR DESIGN INFORMATION ONLY DO NOT INCLUDE IN CONTRACT PLANS.



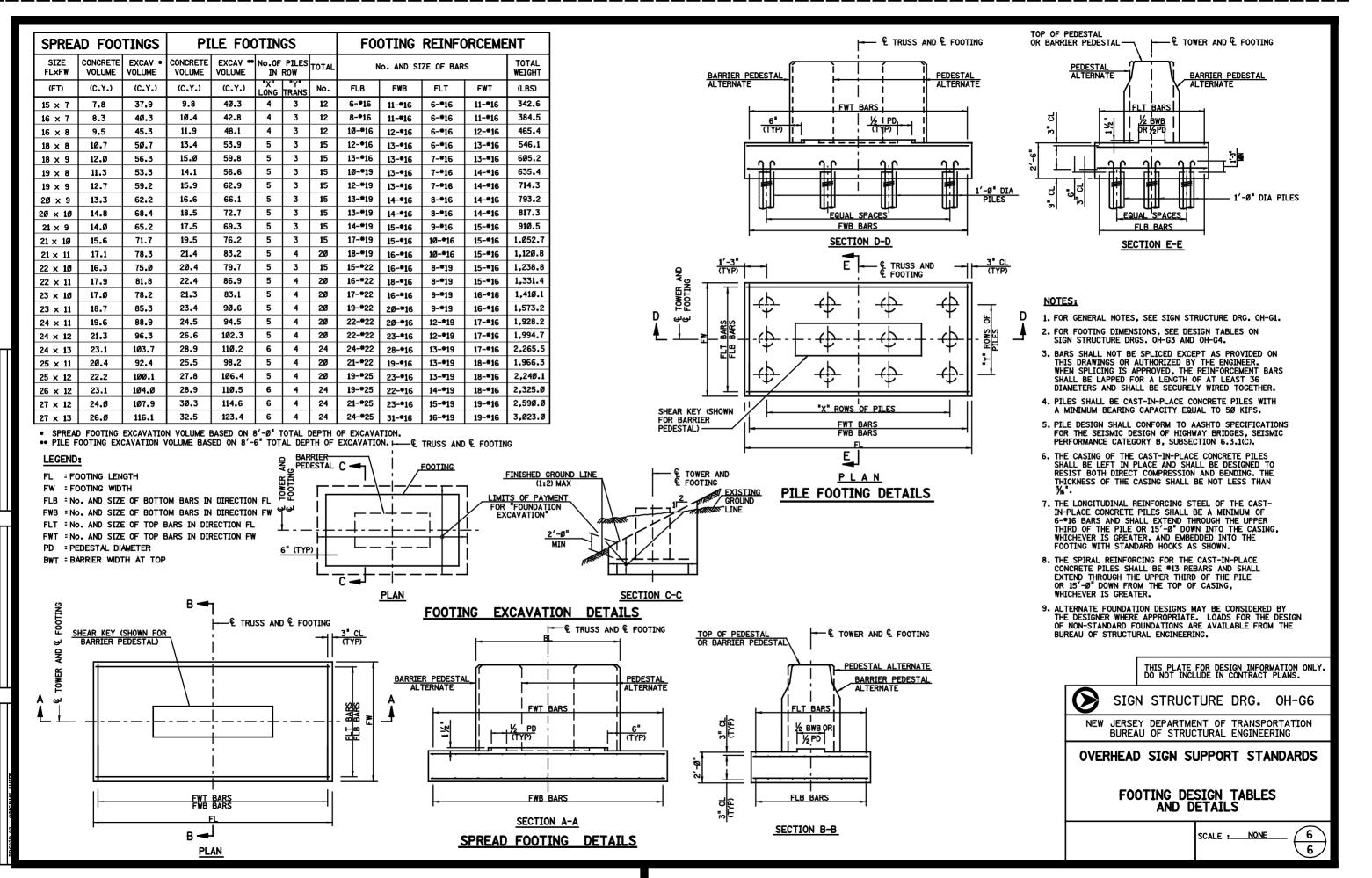
SIGN STRUCTURE DRG. OH-G5

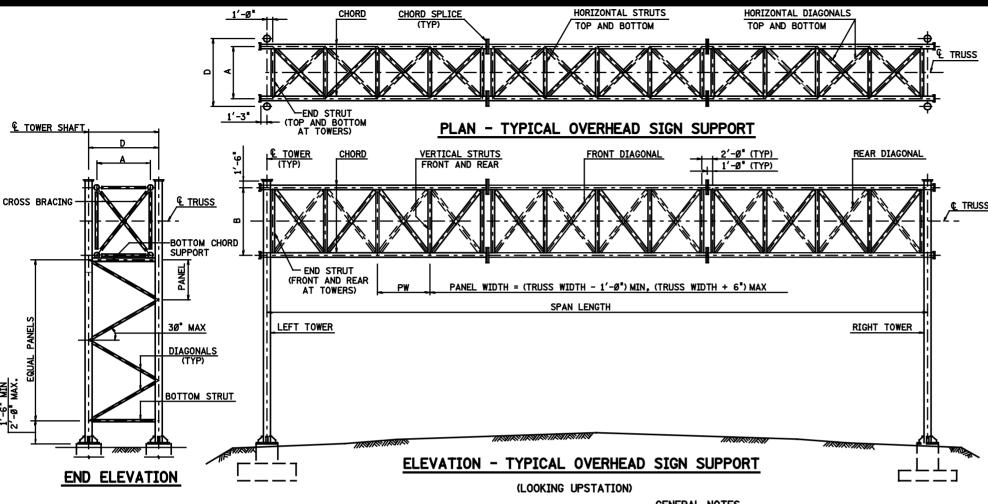
NEW JERSEY DEPARTMENT OF TRANSPORTATION BUREAU OF STRUCTURAL ENGINEERING

OVERHEAD SIGN SUPPORT STANDARDS

PEDESTAL AND BARRIER PEDESTAL DESIGN TABLES AND DETAILS

SCALE : NONE





#### INDEX OF DRAWINGS DRG NO. DESCRIPTION GENERAL NOTES, PLAN AND ELEVATIONS OH-D1 SCHEDULE OF STRUCTURES SCHEDULE OF FOUNDATIONS AND MISCELANEOUS DETAILS FOUNDATION DETAILS OH-D4 STEEL TRUSS DETAILS - SHEET 1 OH-D5 OH-D6 STEEL TRUSS DETAILS - SHEET 2 STEEL TOWER DETAILS OH-D7 OH-D8 TOWER SHAFT BASE AND TRUSS SEAT DETAILS

MAINTENANCE WALKWAY DETAILS

TYPICAL ELECTRICAL DETAILS

OH-D9

OH-D1Ø

#### **GENERAL NOTES**

#### A. DESIGN CRITERIA

#### DESIGN SPECIFICATIONS

1996 AASHTO STANDARD SPECIFICATIONS FOR HIGHWAY BRIDGES (16TH EDITION) AS MODIFIED BY SECTION 3 AND SECTION 32 OF THE CURRENT NJDOT DESIGN MANUAL - BRIDGES AND STRUCTURES. AND 1994 AASHTO STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES AND TRAFFIC SIGNALS.

#### DESTGN LOADS

DESIGN WIND VELOCITY ---- 80 MPH
DESIGN ICE LOAD ----- 3 PSF

SEISMIC LOADS FOR SEISMIC PERFORMANCE CATEGORY (SPC) B, A=0.18, SOIL PROFILE IV (REF. 1996 AASHTO, DIVISION 1A).

#### FATIGUE LOADS

ALL STRUCTURAL DETAILS HAVE BEEN DESIGNED FOR FATIGUE RESISTANCE UNDER THE FOLLOWING FATIGUE LOADS:

1) NATURAL WIND GUSTS: Pnw = 5.2Cd (PSF),

WHERE Cd IS THE DRAG COEFFICIENT SPECIFIED IN SECTION 1.2.5 OF THE 1994 STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES, AND TRAFFIC SIGNALS. NATURAL WIND GUST PRESSURE RANGE APPLIED IN THE HORIZONTAL DIRECTION TO THE AREA PROJECTED ON A VERTICAL PLANE OF ALL SUPPORT STRUCTURE MEMBERS. SIGN PANELS AND WALKWAYS.

2) TRUCK-INDUCED GUSTS: Ptg = 36.6Cd (PSF),

WHERE Cd IS THE DRAG COEFFICIENT SPECIFIED IN SECTION 1.2.5 OF THE 1994 STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES, AND TRAFFIC SIGNALS. TRUCK GUST PRESSURE RANGE APPLIED IN THE UPWARD VERTICAL DIRECTION ALONG THE FULL LENGTH OF THE TRUSS SPAN TO THE AREA PROJECTED ON A HORIZONTAL PLANE OF ALL SUPPORT STRUCTURE MEMBERS, SIGN PANELS, AND WALKWAYS.

#### VARIABLE MESSAGE SIGN (VMS) STRUCTURES

REFER TO SECTION 32 OF THE NJDOT DESIGN MANUAL - BRIDGES AND STRUCTURES WHEN FURNISHING SUPPORT STRUCTURES FOR VARIABLE MESSAGE SIGNS (VMS).

#### CONCRETE DESIGN STRESSES

SPECIFIED COMPRESSIVE STRENGTH (f'c) (CLASS B) ---- 3,000 PSI EXTREME FIBER COMPRESSIVE STRESS (fc) ----- 1,200 PSI

REINFORCEMENT STEEL DESIGN STRESS

TENSILE STRESS (fs) (A615, GRADE 60) ---- 24 KSI

STRUCTURAL STEEL DESIGN STRENGTHS

YIELD STRENGTH (Fy)

PIPES (A53, TYPE S OR TYPE E, GRADE B) ---- 35 KSI (MIN.)

**FOUNDATIONS** 

MAXIMUM FOUNDATION BEARING PRESSURE ---- 2.5 KSF

FOOTINGS ARE DESIGNED SUCH THAT A MINIMUM OF 75 PERCENT OF THE FOOTING IS ALWAYS IN CONTACT: A MAXIMUM OF 25 PERCENT OF THE FOOTING IS IN UPLIFT.

BEARING PILES SHALL BE CAST-IN-PLACE CONCRETE PILES WITH A MINIMUM BEARING CAPACITY EQUAL TO 5Ø KIPS.

PERMANENT CAMBER EQUAL TO L/1000 HAS BEEN PROVIDED IN ADDITION TO THE DEAD LOAD CAMBER. B. MATERIALS

#### STFFI

STEEL PIPE SHALL BE CERTIFIED BY MILL TEST REPORT TO MEET ASTM SPECIFICATION A53, TYPE E OR S, GRADE B WITH THE EXCEPTION THAT API 5L, GRADE B MAY BE USED WHEN THE SPECIFIED WALL THICKNESS IS GREATER THAN 1/2". ONLY ELECTRICAL RESISTANCE WELDED (ERW) MANUFACTURED SINGLE SEAM PIPE IS PERMITTED. HOWEVER, WHEN THE REQUIRED PIPE SIZE IS GREATER THAN 24", DOUBLE SEAM PIPE MAY BE USED. A MILL TEST REPORT MUST BE PROVIDED, CERTIFIED AND SIGNED BY THE PIPE MANUFACTURER, CONTAINING PHYSICAL AND CHEMICAL PROPERTIES AND THE MANUFACTURING PROCESS USED TO PRODUCE THE PIPE.

ALL OTHER STEEL SHALL CONFORM TO ASTM SPECIFICATION A36 GRADE 36 OR AASHTO M270 GRADE 50 (ASTM A709). ALL THIS SPECIFICATION STEEL SHALL MEET SUPPLEMENTARY REQUIREMENTS FOR NOTCH TOUGHNESS (CHARPY TESTING, ZONE #2)

REFER TO SUBSECTION 509.02 OF THE NJDOT STANDARD SPECIFICATIONS FOR ADDITIONAL

UPON COMPLETION OF FABRICATION, THE FABRICATOR SHALL PROVIDE A NOTARIZED CERTIFICATION OF COMPLIANCE AS PER SECTION 106.04 OF THE NJDOT STANDARD SPECIFICATIONS. INCLUDING A LEGIBLE COPY OF ALL MILL TEST REPORTS FOR MATERIALS INCORPORATED INTO THE WORK.

STEEL ANCHOR BOLTS, NUTS AND WASHERS SHALL CONFORM TO ASTM SPECIFICATION F1554, GRADE 36. THE ANCHOR BOLTS SHALL BE HOT DIP GALVANIZED AS PER ASTM SPECIFICATION A153, CLASS C. CHORD SPLICE ASSEMBLY FASTENERS SHALL BE HIGH STRENGTH STEEL CONFORMING TO ASTM SPECIFICATION A325 AND SHALL BE HOT DIP GALVANIZED AS PER ASTM SPECIFICATION A153, CLASS C. ALL OTHER FASTENERS SHALL BE STAINLESS STEEL CONFORMING TO ASTM SPECIFICATION A320,

CAPS FOR THE ENDS OF CHORDS AND TOPS OF POSTS SHALL BE STEEL CONFORMING TO ASTM SPECIFICATION A36 AND SHALL BE HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM SPECIFICATION A123.

WELDING OF STEEL SHALL BE AS SPECIFIED IN THE CONSTRUCTION SPECIFICATIONS.

AFTER COMPLETE FABRICATION. EACH STEEL SECTION SHALL BE HOT DIP GALVANIZED ACCORDING TO THE REQUIREMENTS OF ASTM SPECIFICATION A123, AS MODIFIED BY THE CONSTRUCTION SPECIFICATIONS. A SINGLE DIP GALVANIZING PROCESS IS PREFERRED IF SIZE PERMITS.

ALUMINUM SHALL CONFORM TO THE ASTM SPECIFICATIONS AND ALLOYS LISTED BELOW:

ASTM SPECIFICATION	ASTM ALLO
B3Ø8	6Ø61 - T6
B2Ø9	6Ø61 - T6
B21Ø	6Ø61 - T6
B221	6Ø61 - T6
	B3Ø8 B2Ø9 B21Ø

WELDING OF ALUMINUM SHALL BE AS SPECIFIED IN THE CONSTRUCTION SPECIFICATIONS. THE SIGN PANEL SHALL BE INSTALLED LEVEL. THE CONTRACTOR SHALL FIELD DRILL THE SIGN SUPPORTS AS REQUIRED TO ACHIEVE THIS.

#### III. REINFORCEMENT STEEL

ALL REINFORCEMENT STEEL SHALL BE ASTM A615, GRADE 60.

ALL CONCRETE SHALL BE "CONCRETE IN STRUCTURES, FOOTINGS", UNLESS OTHERWISE SPECIFIED BY THE DESIGNER.

	SIGN	STR	UCTUR	E DRG	• OH-	-D1
NEW	JERSEY BUREAU			OF TRANS		ION
	HEAD					
<b>SENER</b>	RAL NO	TES,	PLAN	AND E	LEVA	LIONS
F	ROUTE:		SEC	TION:		

SCALE :	NONE	
BRIDGE	ΛE	

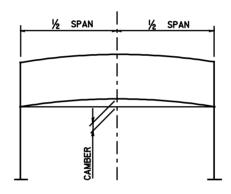
STAIL	TENERAL	PROGEST	ю
N.J.			

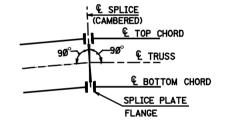
			OVER	HEAD	SIGN	SUPF	PORTS	STEEL T	RUSSES	AND ST	EEL T	OWERS	5)			
SIGN	SIGN SUPPORTS ELEVATIONS								TRUSSES					TOV	VERS	
STRUCTURE No.	STATION	€ TRUSS	BOT OF B	ASE PLATE	SPAN LENGTH (FT)	A × B	CHORDS O.D.×THICK (IN)	DIAGONALS 0.D.xTHICK (IN)	STRUTS 0.D.×THICK (IN)	END STRUTS 0.D.×THICK (IN)	No. OF TRUSS UNITS	CAMBER	D (FT-IN)	SHAFTS 0.D.×THICK (IN)	DIAGONALS 0.D.xTHICK (IN)	STRUTS 0.D.×THICK (IN)
1.50																

#### NOTES:

- ALL ELEVATIONS SHALL BE VERIFIED IN THE FIELD PRIOR TO FABRICATION AND CONSTRUCTION.
- 2. LEFT AND RIGHT TOWERS ARE DEFINED LOOKING UPSTATION.
- 3. THE NUMBER OF TRUSS UNITS SHOWN IN THE SCHEDULE OF STRUCTURES IS OPTIONAL. ALTERNATES MAY BE SUBMITTED TO THE ENGINEER FOR APPROVAL.
- 4. THE DIAGONALS ON EACH FACE OF THE TRUSS MUST FORM CONTINUOUS TRUSSING BETWEEN TOWERS (SEE TYPICAL PLAN AND ELEVATION VIEWS ON SIGN STRUCTURE DRG. OH-D1).

		SUMMARY OF QUANTITIES		
PAY ITEM NO.	STADARD ITEM NO.	DESCRIPTION	UNIT	CONTRACT QUANTITY





CAMBER REQUIRED

CAMBER DETAIL

#### CAMBER NOTE:

CAMBER SHALL BE OBTAINED BY INCREASING THE TOP CHORD LENGTH AND DECREASING THE BOTTOM CHORD LENGTH AS SHOWN. CHORD SPLICE FLANGES SHALL BE SKEWED TO THE ANGLE SO OBTAINED BEFORE WELDING TO CHORDS. NO FORCE SHALL BE APPLIED IN PROVIDING CAMBER. AN ALTRNATE METHOD OF OBTAINING CAMBER MAY BE USED AS APPROVED BY THE ENGINEER.



SIGN STRUCTURE DRG. OH-D2

NEW JERSEY DEPARTMENT OF TRANSPORTATION BUREAU OF STRUCTURAL ENGINEERING

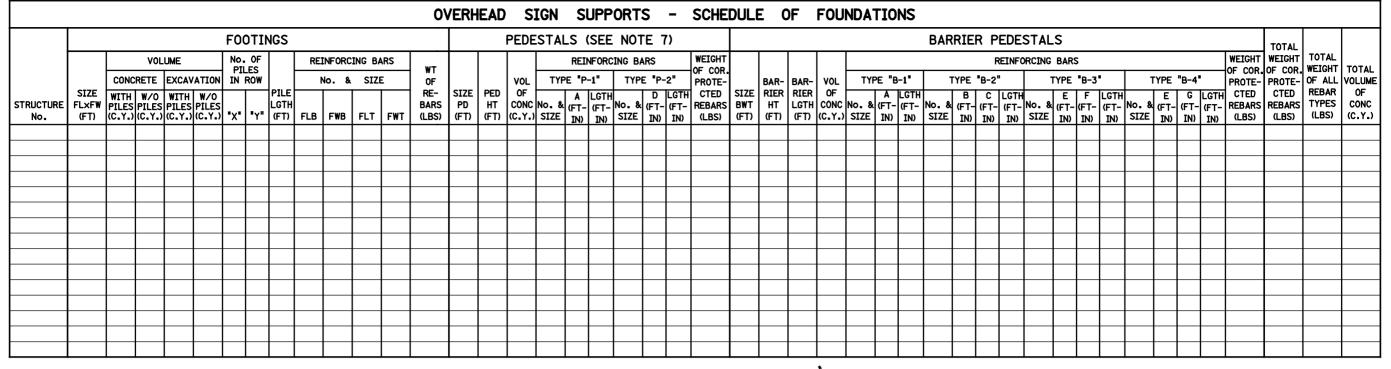
OVERHEAD SIGN SUPPORT STRUCTURES
SCHEDULE OF STRUCTURES

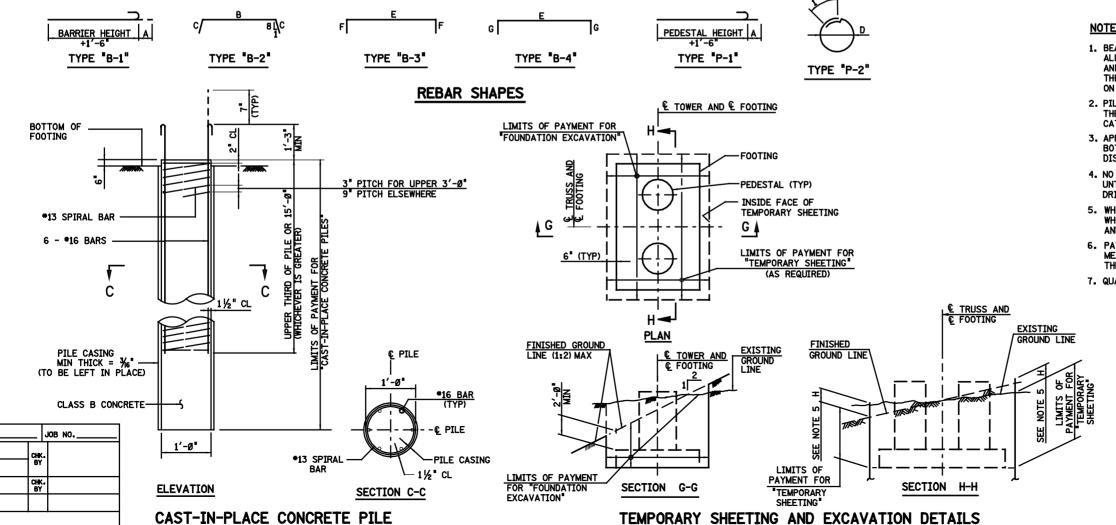
ROUTE:

SECTION:

SCALE : NONE
BRIDGE

	CON	ITROL TION		JOB NO
2	DES. BY		CHK. BY	
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đ	ы. 87		CHK. BY	
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IN CHARGE OF

#### NOTES:

- 1. BEARING PILES SHALL BE CAST-IN-PLACE CONCRETE PILES. ALL PILES SHALL BE 1'-0" IN DIAMETER OR EQUIVALENT AND SHALL HAVE A MINIMUM BEARING CAPACITY OF 50 KIPS. THE NUMBER AND SPACING OF PILES SHALL BE AS INDICATED ON SIGN STRUCTURE DRG. OH-D4.
- 2. PILE DESIGN SHALL CONFORM TO AASHTO SPECIFICATIONS FOR THE SEISMIC DESIGN OF HIGHWAY BRIDGES, SEISMIC PERFORMANCE CATEGORY B, SUBSECTION 6.3.1(C)
- 3. APPROVED METAL SPACERS SHALL BE ATTACHED TO TOP AND BOTTOM SPIRALS TO ENSURE THAT THE REQUIRED CLEAR DISTANCE TO THE CASING IS MAINTAINED.
- 4. NO CONCRETE SHALL BE PLACED IN CAST-IN-PLACE PILES UNTIL AFTER ALL PILE CASINGS FOR THE FOOTING HAVE BEEN
- 5. WHEN TEMPORARY SHEETING IS REQUIRED, H IS 3'-0" WHEN ADJACENT TO PEDESTRIAN OR VEHICULAR TRAFFIC AND 1'-0" MINIMUM FOR ALL OTHER CONDITIONS.
- 6. PAYMENT LIMITS FOR TEMPORARY SHEETING SHALL BE MEASURED FROM THE FINISHED GRADE LINE OR FROM THE EXISTING GROUND LINE, WHICHEVER IS LOWER.
- 7. QUANTITIES SHOWN ARE FOR BOTH PEDESTALS.

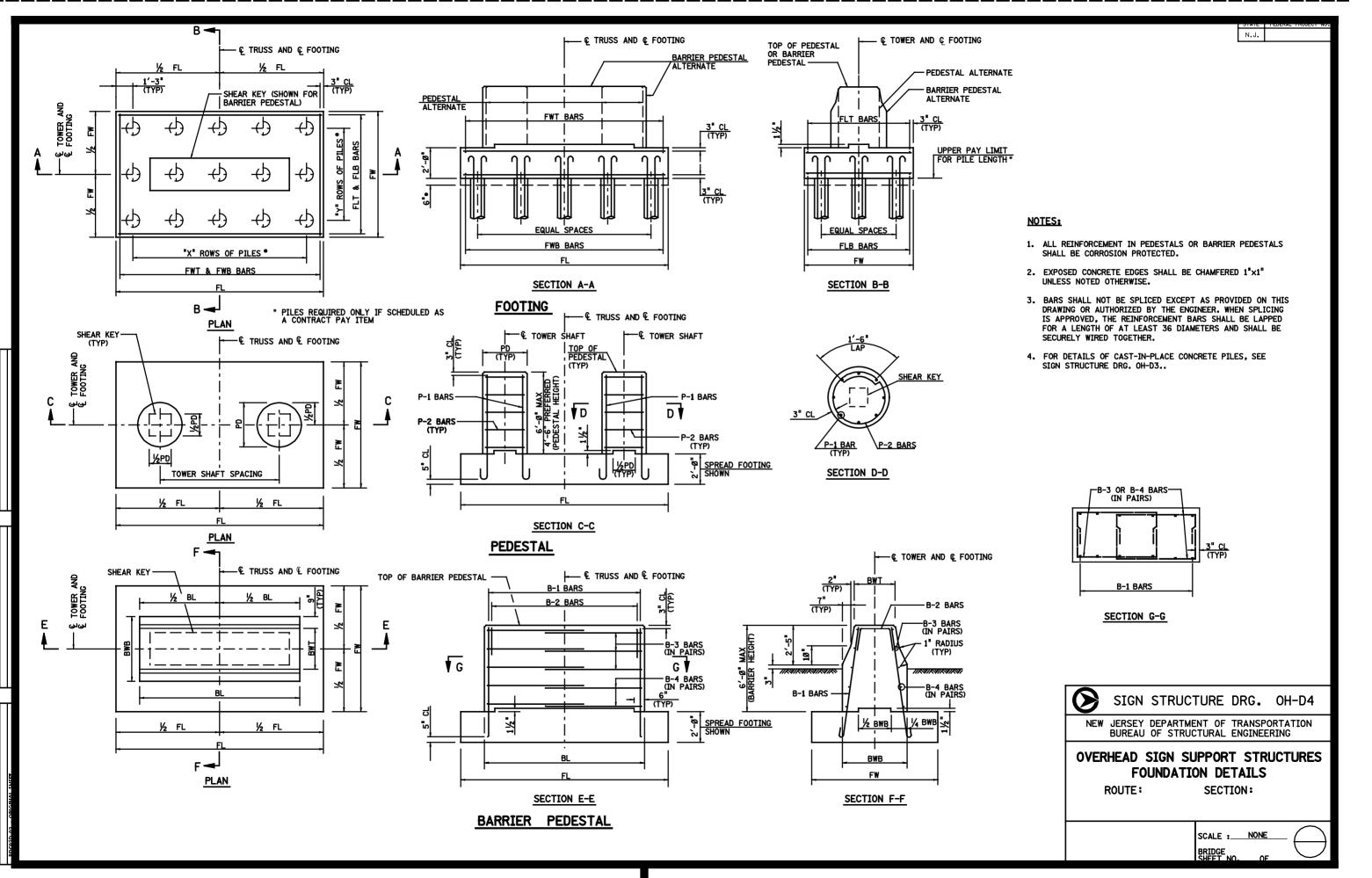


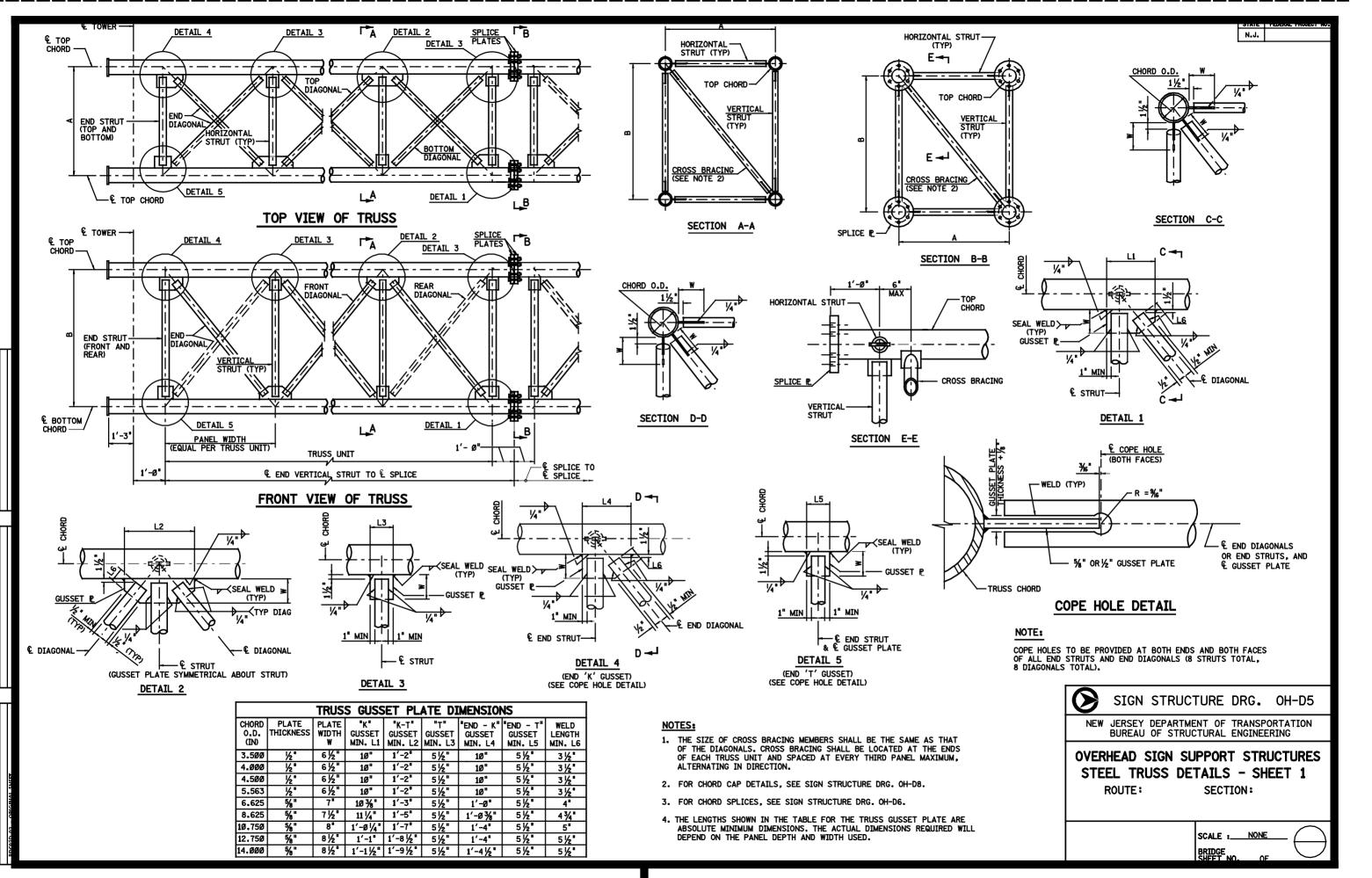
NEW JERSEY DEPARTMENT OF TRANSPORTATION BUREAU OF STRUCTURAL ENGINEERING

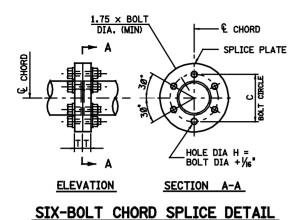
OVERHEAD SIGN SUPPORT STRUCTURES SCHEDULE OF FOUNDATIONS AND MISCELLANEOUS DETAILS

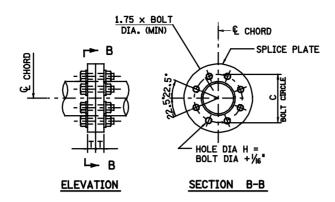
> ROUTE: **SECTION:**

> > NONE SCALE :\_

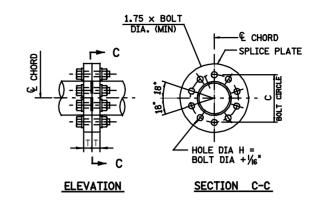




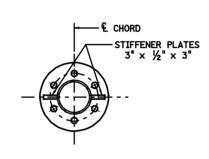




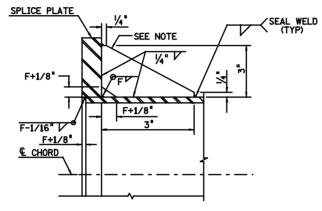
# EIGHT-BOLT CHORD SPLICE DETAIL



#### TEN-BOLT CHORD SPLICE DETAIL



# CHORD SPLICE WITH STIFFENERS (SIX-BOLT SPLICE SHOWN)



# CHORD SPLICE WELD DETAIL

#### NOTES:

- CHORD SPLICE STIFFENER PLATES ARE TO BE USED FOR CHORD SPLICES LOCATED AT MIDSPAN (CENTERLINE) OF TRUSS ONLY. (SEE CHORD SPLICE ASSEMBLY WELD DETAIL FOR MORE INFORMATION).
- CHORD SPLICE STIFFENER PLATES ARE SHOWN HORIZONTAL. STIFFENER PLATES MAY BE REPOSITIONED, AS NECESSARY, TO PROVIDE SUFFICIENT CLEARANCE FOR BOLTING OF THE SPLICE, BUT THEY SHALL ALWAYS BE POSITIONED OPPOSITE TO EACH OTHER AS SHOWN.

	TRUSS	CHORE	) SP	LICES	5	
	SPLICE	PLATES		SPLIC	E BOLTS	S.
CHORD O.D.×THICK (IN)	THICKNESS T	WELD SIZE	No. OF BOLTS	BOLT CIRCLE C	DIAMETER	BOLT TENSION (KIPS)
3.5ØØ×.216	1½"	1/4"	6	6%"	3/4"	28
4.ØØØx.226	1½"	1/4"	6	6%"	34"	28
4.5ØØ×.237	1½"	1/4"	6	7%"	34"	28
5.563×.258	1½"	<del>3/32</del> ■	6	9"	1"	51
6.625×.28Ø	2"	<del>%</del> 32 "	8	10 1/8"	1"	51
8.625x.322	2"	%"	8	1'-1"	11/4"	71
10.750×.365	2"	1/32 "	8	1'-4"	1½"	1Ø3
12.75Øx.375	2"	3%"	1Ø	1'-6"	1½"	1Ø3
14.000x.375	2"	¾"	1Ø	1'-71/4"	1½"	1Ø3

#### NOTES:

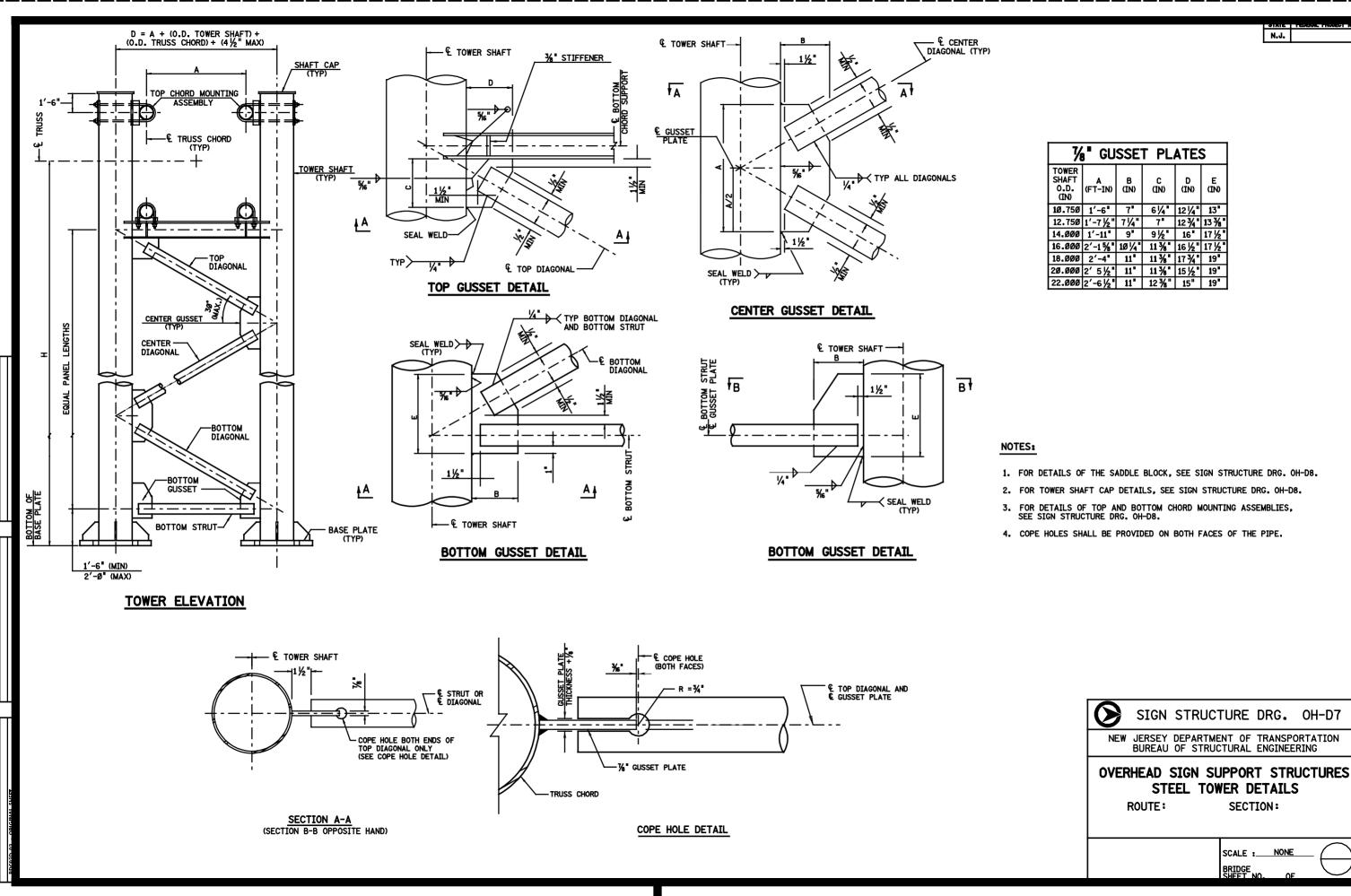
- A325 SPLICE BOLTS SHALL BE HEAVY HEXAGON TYPE AND SHALL BE FURNISHED WITH HEAVY HEXAGON NUTS AND WASHERS.
- 2. THE THREADED PORTION OF THE SPLICE BOLTS SHALL BE EXCLUDED FROM THE SHEAR PLANE OF THE SPLICE.
- THE PROVISIONS OF SUBSECTION 509.09 OF THE NJDOT STANDARD SPECIFICATIONS SHALL BE FOLLOWED IN FURNISHING THE REQUIRED CHORD SPLICE ASSEMBLY.
- 4. REFER TO SUBSECTION 509.08 OF THE NJDOT STANDARD SPECIFICATIONS FOR SPLICE BOLT TIGHTENING PROCEDURES. WHEN CALIBRATED WRENCHES ARE USED FOR BOLT INSTALLATION, THEY SHALL BE SET TO PROVIDE THE TENSION THAT IS SPECIFIED IN THE TABLE ABOVE.

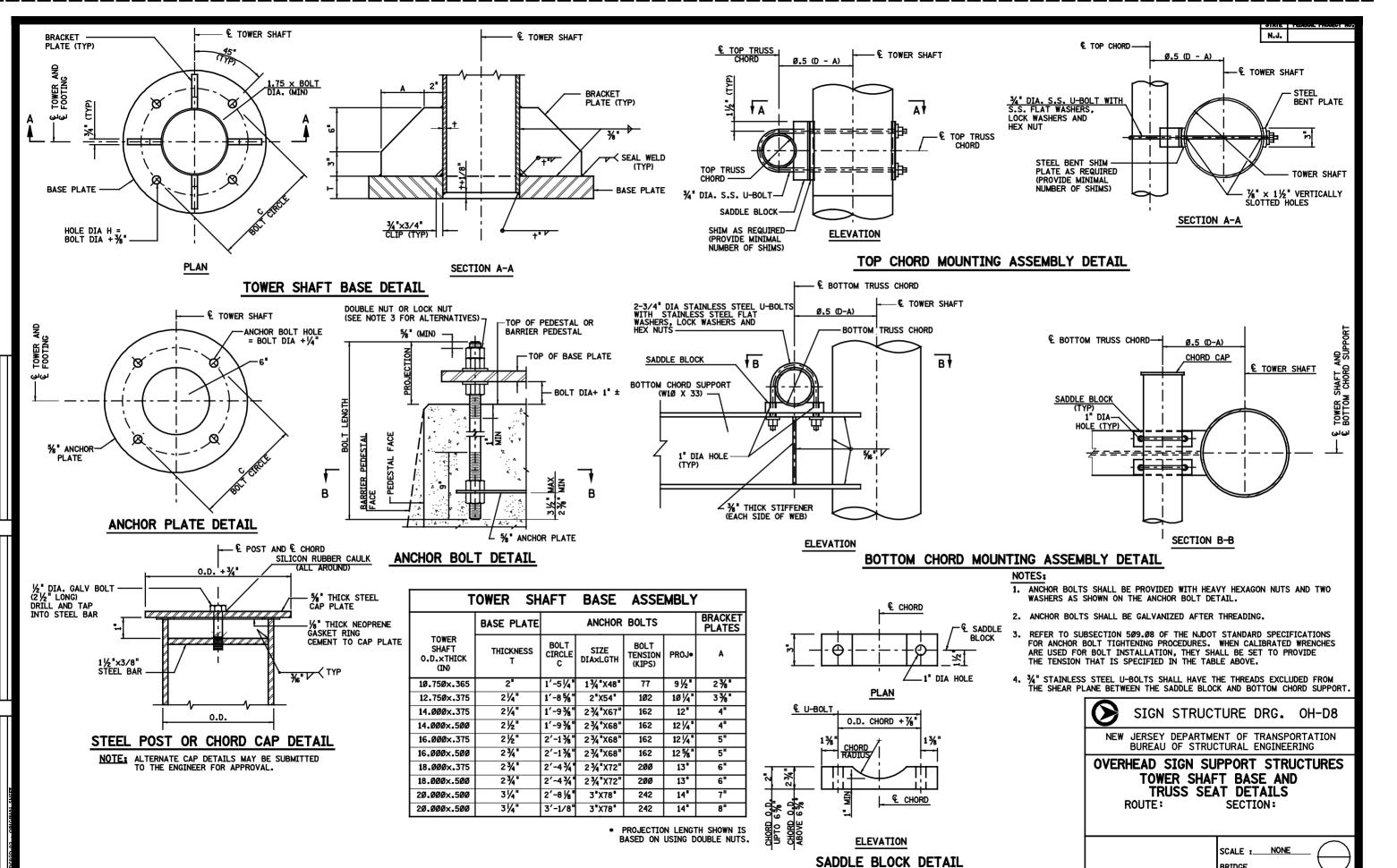


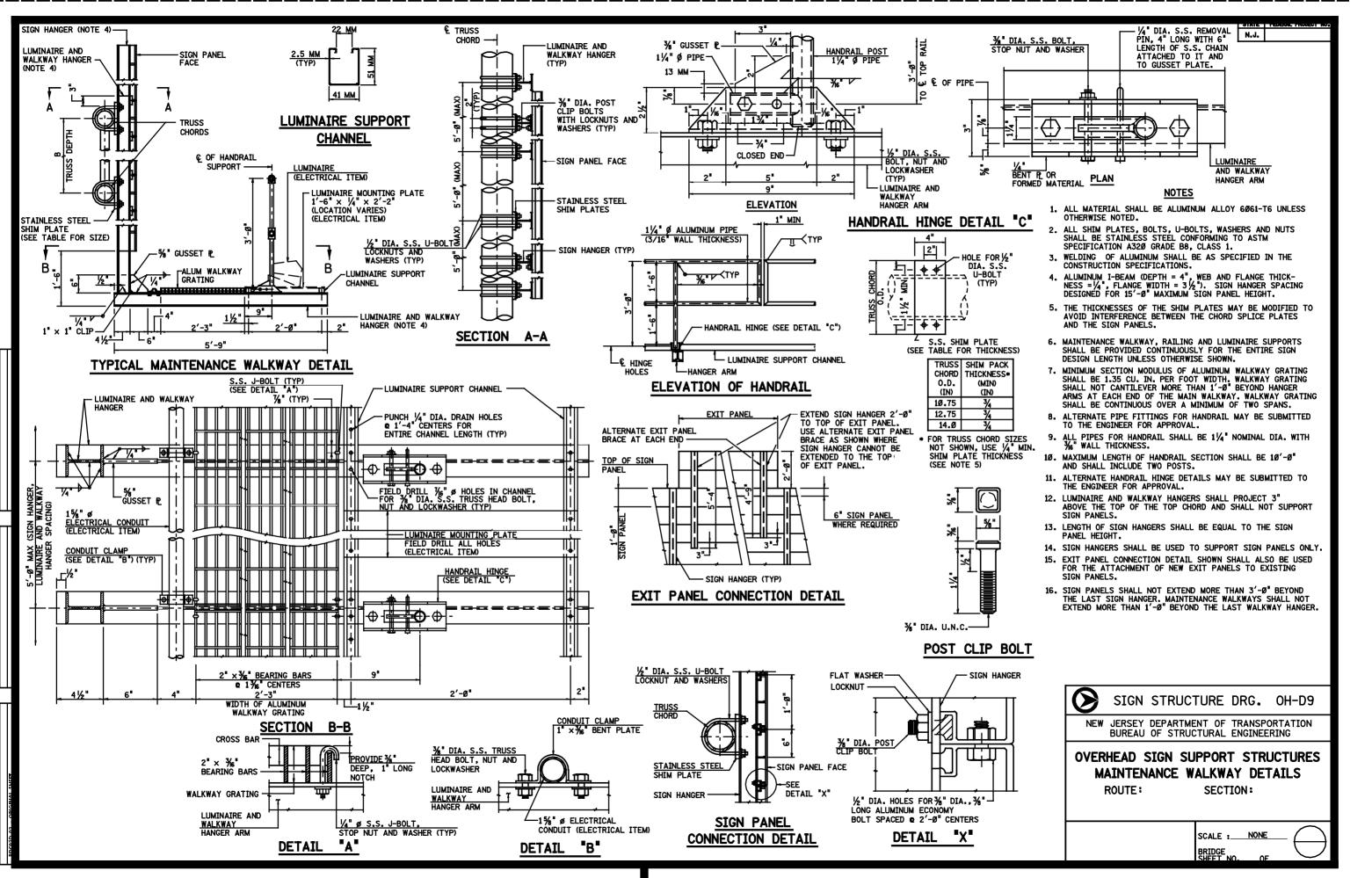
SIGN STRUCTURE DRG. OH-D6

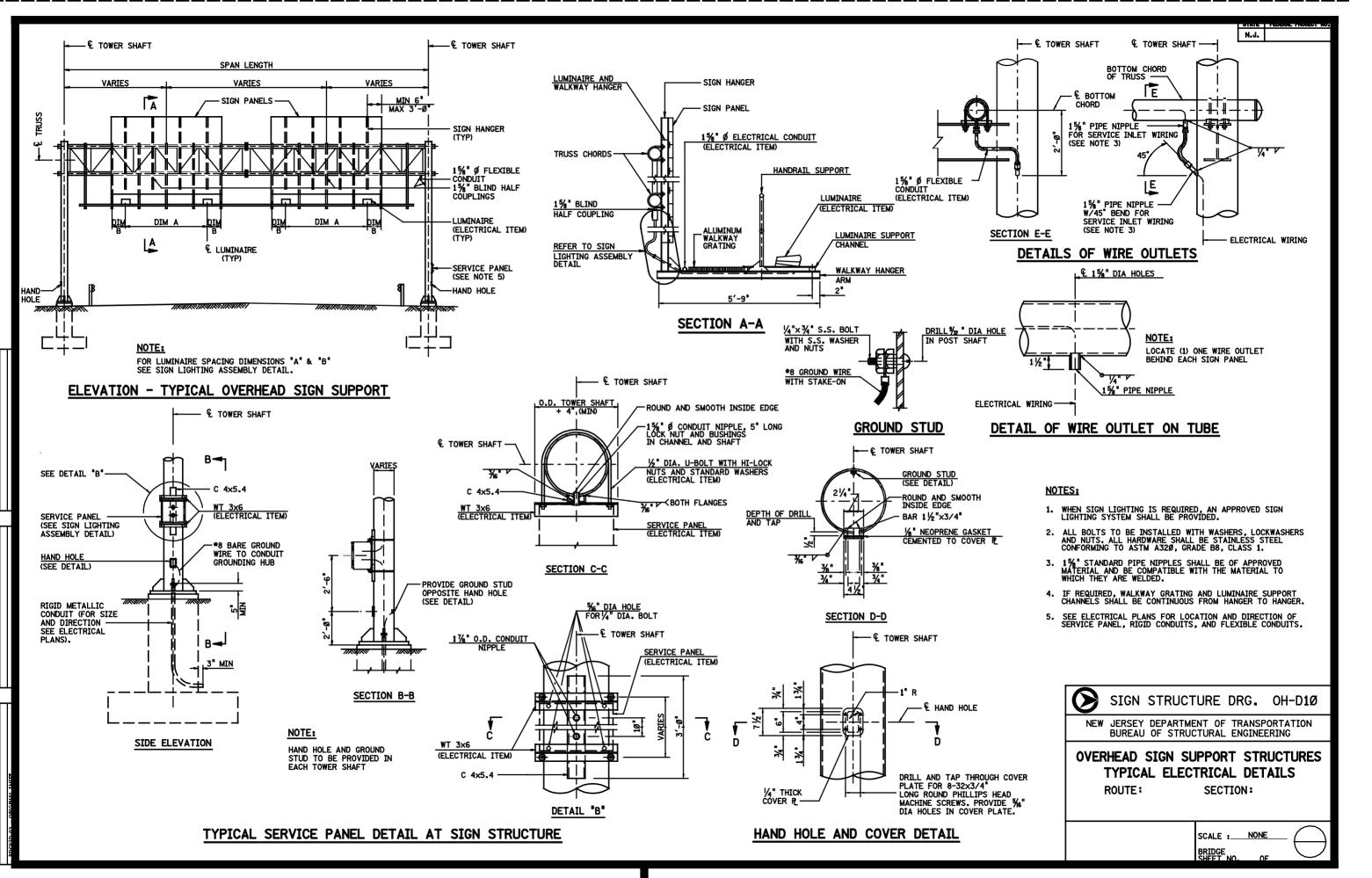
NEW JERSEY DEPARTMENT OF TRANSPORTATION BUREAU OF STRUCTURAL ENGINEERING

OVERHEAD SIGN SUPPORT STRUCTURES
STEEL TRUSS DETAILS - SHEET 2
ROUTE: SECTION:









#### **GENERAL NOTES**

#### A. DESIGN CRITERIA

#### DESIGN SPECIFICATIONS

1996 AASHTO STANDARD SPECIFICATIONS FOR HIGHWAY BRIDGES (16TH EDITION) AS MODIFIED BY SECTION 3 AND SECTION 32 OF THE CURRENT NJDOT DESIGN MANUAL - BRIDGES AND STRUCTURES, AND 1994 AASHTO STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES AND TRAFFIC SIGNALS.

#### DESIGN LOADS

DESIGN WIND VELOCITY ---- 80 MPH DESIGN ICE LOAD ----- 3 PSF

SEISMIC LOADS FOR SEISMIC PERFORMANCE CATEGORY (SPC) B, A=Ø.18, SOIL PROFILE IV (REF. 1996 AASHTO. DIVISION 1A).

#### FATIGUE LOADS

ALL STRUCTURAL DETAILS HAVE BEEN DESIGNED FOR FATIGUE RESISTANCE UNDER THE FOLLOWING

1) NATURAL WIND GUSTS: Pnw = 5.2Cd (PSF),

WHERE Cd IS THE DRAG COEFFICIENT SPECIFIED IN SECTION 1.2.5 OF THE 1994 STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES, AND TRAFFIC SIGNALS. NATURAL WIND GUST PRESSURE RANGE APPLIED IN THE HORIZONTAL DIRECTION TO THE AREA PROJECTED ON A VERTICAL PLANE OF ALL SUPPORT STRUCTURE MEMBERS, SIGN PANELS AND WALKWAYS.

2) TRUCK-INDUCED GUSTS: Ptg = 36.6Cd (PSF),

WHERE Cd IS THE DRAG COEFFICIENT SPECIFIED IN SECTION 1.2.5 OF THE 1994 STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES, AND TRAFFIC SIGNALS. TRUCK GUST PRESSURE RANGE APPLIED IN THE UPWARD VERTICAL DIRECTION ALONG THE FULL LENGTH OF THE TRUSS SPAN TO THE AREA PROJECTED ON A HORIZONTAL PLANE OF ALL SUPPORT STRUCTURE MEMBERS, SIGN PANELS, AND WALKWAYS.

#### VARIABLE MESSAGE SIGN (VMS) STRUCTURES

REFER TO SECTION 32 OF THE NJDOT DESIGN MANUAL - BRIDGES AND STRUCTURES WHEN FURNISHING SUPPORT STRUCTURES FOR VARIABLE MESSAGE SIGNS (VMS).

#### CONCRETE DESIGN STRESSES

SPECIFIED COMPRESSIVE STRENGTH (f'o) (CLASS B) --- 3,000 PSI EXTREME FIBER COMPRESSIVE STRESS (fo) ---- 1,200 PSI

#### REINFORCEMENT STEEL DESIGN STRESS

TENSILE STRESS (fs) (A615, GRADE 6Ø) ---- 24 KSI

#### STRUCTURAL STEEL DESIGN STRENGTHS

YIELD STRENGTH (Fy)

PIPES (A53, TYPE S OR TYPE E, GRADE B) ---- 35 KSI (MIN.)
---- 51 KSI (MAX.)

#### FOUNDATIONS

MAXIMUM FOUNDATION BEARING PRESSURE ---- 2.5 KSF FOOTINGS ARE DESIGNED SUCH THAT A MINIMUM OF 75 PERCENT OF THE FOOTING IS ALWAYS IN CONTACT; A MAXIMUM OF 25 PERCENT OF THE FOOTING IS IN UPLIFT.

BEARING PILES SHALL BE CAST-IN-PLACE CONCRETE PILES WITH A MINIMUM BEARING CAPACITY EQUAL TO 50 KIPS.

#### CAMBER

PERMANENT CAMBER EQUAL TO L/1000 HAS BEEN PROVIDED IN ADDITION TO THE DEAD LOAD CAMBER.

#### B. MATERIALS

#### I. STEEL

STEEL PIPE SHALL BE CERTIFIED BY MILL TEST REPORT TO MEET ASTM SPECIFICATION A53, TYPE E OR S, GRADE B WITH THE EXCEPTION THAT API 5L, GRADE B MAY BE USED WHEN THE SPECIFIED WALL THICKNESS IS GREATER THAN ½". ONLY ELECTRICAL RESISTANCE WELDED (ERW) MANUFACTURED SINGLE SEAM PIPE IS PERMITTED. HOWEVER, WHEN THE REQUIRED PIPE SIZE IS GREATER THAN 24", DOUBLE SEAM PIPE MAY BE USED. A MILL TEST REPORT MUST BE PROVIDED, CERTIFIED AND SIGNED BY THE PIPE MANUFACTURER, CONTAINING PHYSICAL AND CHEMICAL PROPERTIES AND THE MANUFACTURING PROCESS USED TO PRODUCE THE PIPE.

ALL OTHER STEEL SHALL CONFORM TO ASTM SPECIFICATION A36 GRADE 36 OR AASHTO M270 GRADE 50 (ASTM A709). ALL THIS SPECIFICATION STEEL SHALL MEET SUPPLEMENTARY REQUIREMENTS FOR NOTCH TOUGHNESS (CHARPY TESTING, ZONE \*2)

REFER TO SUBSECTION 509.02 OF THE NJDOT STANDARD SPECIFICATIONS FOR ADDITIONAL PROLITEMENTS

UPON COMPLETION OF FABRICATION, THE FABRICATOR SHALL PROVIDE A NOTARIZED CERTIFICATION OF COMPLIANCE AS PER SECTION 106.04 OF THE NJDOT STANDARD SPECIFICATIONS, INCLUDING A LEGIBLE COPY OF ALL MILL TEST REPORTS FOR MATERIALS INCORPORATED INTO THE WORK.

STEEL ANCHOR BOLTS, NUTS AND WASHERS SHALL CONFORM TO ASTM SPECIFICATION F1554, GRADE 36. STEP \*7: WITH THE HEIGHT OF THE STRUCTURE OBTAINED IN STEP \*3 AND USING THE ELEVATION OF THE ANCHOR BOLTS SHALL BE HOT DIP GALVANIZED AS PER ASTM SPECIFICATION A153, CLASS C. BOTTOM OF BASE PLATE, DETERMINE THE ELEVATION OF THE CENTER LINE OF THE TRUSS AND USING THE ELEVATION OF THE CENTER LINE OF THE CENTER

CHORD SPLICE ASSEMBLY FASTENERS SHALL BE HIGH STRENGTH STEEL CONFORMING TO ASTM SPECIFICATION A325 AND SHALL BE HOT DIP GALVANIZED AS PER ASTM SPECIFICATION A153, CLASS C. ALL OTHER FASTENERS SHALL BE STAINLESS STEEL CONFORMING TO ASTM SPECIFICATION A320, CRADE BR CLASS 1

CAPS FOR THE ENDS OF CHORDS AND TOPS OF POSTS SHALL BE STEEL CONFORMING TO ASTM SPECIFICATION A36 AND SHALL BE HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM SPECIFICATION A123.

WELDING OF STEEL SHALL BE AS SPECIFIED IN THE CONSTRUCTION SPECIFICATIONS.

AFTER COMPLETE FABRICATION, EACH STEEL SECTION SHALL BE HOT DIP GALVANIZED ACCORDING TO THE REQUIREMENTS OF ASTM SPECIFICATION A123, AS MODIFIED BY THE CONSTRUCTION SPECIFICATIONS. A SINGLE DIP GALVANIZING PROCESS IS PREFERRED IF SIZE PERMITS.

#### II. ALUMINUM

ALUMINUM SHALL CONFORM TO THE ASTM SPECIFICATIONS AND ALLOYS LISTED BELOW:

APPLICATION	ASTM SPECIFICATION	ASTM ALLOY
ROLLED OR EXTRUDED SHAPES	B3Ø8	6Ø61 - T6
PLATES	B2Ø9	6Ø61 - T6
DRAWN SEAMLESS TUBES	B21Ø	6Ø61 - T6
EXTRUDED TUBES	B221	6Ø61 - T6

WELDING OF ALUMINUM SHALL BE AS SPECIFIED IN THE CONSTRUCTION SPECIFICATIONS.

#### III. REINFORCEMENT STEEL

ALL REINFORCEMENT STEEL SHALL BE ASTM A615, GRADE 60.

#### IV. CONCRETE

ALL CONCRETE SHALL BE "CONCRETE IN STRUCTURES, FOOTINGS", UNLESS OTHERWISE SPECIFIED BY THE DESIGNER.

#### V. SIGN LIGHTING

WHEN NECESSARY, AN APPROVED SIGN LIGHTING SYSTEM MAY BE USED AND THE DETAILS OF THE SYSTEM SHALL BE PROVIDED. NJDOT TRAFFIC SIGNAL AND SAFETY ENGINEERING SHOULD BE CONTACTED FOR REQUIREMENTS REGARDING THE PROVISION OF SIGN LIGHTING OR REFLECTORIZED SIGN PANELS.

#### VI MAINTENANCE WALKWAY

THE PROVISION OF MAINTENANCE WALKWAYS IS NOT REQUIRED. THE MAINTENANCE WALKWAY DETAIL SHEET SHALL BE EXCLUDED FROM SIGN STRUCTURE DRAWINGS WHEN WALKWAY IS NOT PROVIDED. IF THE WALKWAY IS PROVIDED, ADD THE FOLLOWING TO THE GENERAL NOTES OF THE SIGN STRUCTURE DRG. CA-D1. "MAINTENANCE WALKWAYS AND LUMINAIRE SUPPORTS SHALL BE ALUMINUM. SIGN HANGERS SHALL BE ALUMINUM OR STEEL. STEEL SURFACES SHALL BE PREVENTED FROM COMING INTO CONTACT WITH ALUMINUM SURFACES BY MEANS OF APPROVED PADS OR A PROTECTIVE COATING PLACED BETWEEN THE DISSIMILAR METALS. PADS SHALL BE STAINLESS STEEL CONFORMING TO ASTM SPECIFICATION A240, TYPE 304 OR APPROVED EQUAL."

#### INSTRUCTIONS FOR DESIGNERS

- STEP \*1: PREPARE A SIGN SUPPORT LOCATION PLAN AND ELEVATION VIEW FOR EACH STRUCTURE.
- STEP \*2: ENTER THE SIGN SUPPORT NUMBER AND STATION IN THE SCHEDULE OF STRUCTURES ON SIGN STRUCTURE DRG. CA-D2 OF THE CONTRACT PLANS.
- STEP \*3: DETERMINE THE TRUSS SPAN LENGTH AND HEIGHT OF THE STRUCTURE USING SIGN STRUCTURE DRG. CA-G2. RECORD THE ACTUAL TRUSS SPAN LENGTH IN THE SCHEDULE OF STRUCTURES ON SIGN STRUCTURE DRG. CA-D2 OF THE CONTRACT PLANS. ROUND THIS NUMBER TO THE NEXT HIGHER LISTED SPAN LENGTH. IF THE TRUSS SPAN LENGTH IS OVER 40'-0', PROCEED TO STEP \*16.
- STEP \*4: DETERMINE THE SIGN DESIGN LENGTH USING SIGN STRUCTURE DRG. CA-G2. DIVIDE THE SIGN DESIGN LENGTH BY THE TRUSS SPAN LENGTH DETERMINED IN STEP \*3 TO OBTAIN THE PERCENT SIGN DESIGN LENGTH. USE THE NEXT HIGHER PERCENT FROM THOSE LISTED (40%, 60%, 70%, OR 80%). IF THE PERCENT IS MORE THAN 80, PROCEED TO STEP \*5. OTHERWISE, SKIP TO STEP \*6.
- STEP \*5: TO SELECT A STANDARD DESIGN, DIVIDE THE SIGN DESIGN LENGTH BY 80% AND ROUND THIS NUMBER TO THE NEXT HIGHER LISTED SPAN LENGTH. IF THE NUMBER IS LESS THAN 40'-0", RETURN TO STEP \*4. OTHERWISE, PROCEED TO STEP \*16.
- STEP \*6: HAVING OBTAINED THE TRUSS SPAN LENGTH (FROM STEP \*3 OR STEP \*5) AND THE PERCENT SIGN DESIGN LENGTH (FROM STEP \*4), SELECT THE TRUSS SIZE AND THE TRUSS ELEMENT SIZES (I.E., CHORDS, DIAGONALS, AND STRUTS) USING THE APPROPRIATE DESIGN TABLES ON SIGN STRUCTURE DRG, CA-G3. RECORD THE DATA IN THE SCHEDULE OF STRUCTURES ON SIGN STRUCTURE DRG, CA-D2 OF THE CONTRACT PLANS.

7: WITH THE HEIGHT OF THE STRUCTURE OBTAINED IN STEP \*3 AND USING THE ELEVATION OF THE BOTTOM OF BASE PLATE, DETERMINE THE ELEVATION OF THE CENTER LINE OF THE TRUSS AND THE DESIGN HEIGHT OF THE POST. IF THE POST HEIGHT IS MORE THAN 40'-0", SKIP TO STEP \*16. OTHERWISE, SELECT THE NEXT HIGHER NUMBER FROM THOSE LISTED (25, 30, OR 40 FEET). USING THE SAME TABLE USED IN STEP \*6, SELECT THE SIZE OF THE POST (I.E., OUTSIDE DIAMETER AND THICKNESS). RECORD THE DATA IN THE SCHEDULE OF STRUCTURES ON SIGN STRUCTURE DRG. CA-D2 OF THE CONTRACT DRAWINGS.

- STEP \*8: CHECK AVAILABILITY OF SHAPES SELECTED IN STEPS \*6 AND \*7.
- STEP \*9: USING SOIL TEST AND SOIL BORING INFORMATION, DETERMINE THE ALLOWABLE SOIL PRESSURE AND THE REQUIRED DEPTH OF FOOTINGS.
- STEP \*10: DETERMINE THE PEDESTAL HEIGHT. IF THE PEDESTAL HEIGHT IS BETWEEN 4'-0" AND 6'-0", PROCEED TO STEP \*11. OTHERWISE, SKIP TO STEP \*16. THE PREFERRED PEDESTAL HEIGHT OF 4'-6" IS TO BE USED WHENEVER POSSIBLE. WHEN USING A BARRIER PEDESTAL, THE "COVERED" HEIGHT MUST BE 3'-0". OTHERWISE. SKIP TO STEP \* 16
- STEP \*11: DETERMINE THE REQUIRED FOOTING SIZES USING THE DESIGN TABLE ON SIGN STRUCTURE DRGS. CA-G3. RECORD THE DATA IN THE SIGN SUPPORT FOUNDATION TABLE ON SIGN STRUCTURE DRG. CA-D2 OF THE CONTRACT PLANS.
- STEP \*12: DETERMINE THE REQUIRED FOOTING DESIGN DATA USING SIGN STRUCTURE DRG. CA-G5. RECORD THIS DATA IN THE SIGN SUPPORT FOUNDATION TABLE ON SIGN STRUCTURE DRG. CA-D2 OF THE CONTRACT PLANS. IF THE ALLOWABLE SOIL PRESSURE IS GREATER THAN 2.5 KSF, SKIP TO STEP \*14. OTHERWISE, PROCEED TO STEP \*13.
- STEP \*13: SELECT THE NUMBER OF CAST-IN-PLACE CONCRETE PILES NEEDED TO SUPPORT THE STRUCTURE USING SIGN STRUCTURE DRG. CA-G5. RECORD THE DATA IN THE SIGN SUPPORT FOUNDATION TABLE ON SIGN STRUCTURE DRG. CA-D2 OF THE CONTRACT PLANS.
- STEP \*14: DETERMINE WHETHER A PEDESTAL OR BARRIER PEDESTAL IS TO BE USED FOR THE FOUNDATION. SELECT ALL PEDESTAL OR BARRIER PEDESTAL DATA FROM SIGN STRUCTURE DRG. CA-G4. RECORD THE DATA IN THE SIGN SUPPORT FOUNDATION TABLE ON SIGN STRUCTURE DRG. CA-D2 OF THE CONTRACT PLANS.
- STEP \*15: THE DESIGN OF THE CANTILEVER SIGN SUPPORT STRUCTURE IS COMPLETE. DISREGARD STEP \*16
- STEP \*16: THE PARAMETERS OF THE SIGN SUPPORT STRUCTURE EXCEED THE RESTRICTIONS RELATED TO THESE STANDARD DESIGN TABLES. DESIGN THE SIGN SUPPORT STRUCTURE ON AN INDIVIDUAL BASIS.

	INDEX OF DRAWINGS
DRG. NO.	DESCRIPTION
CA-G1	GENERAL INFORMATION
CA-G2	GENERAL CRITERIA
CA-G3	DESIGN TABLES - STEEL TRUSSES AND STEEL POSTS
CA-G4	PEDESTAL AND BARRIER PEDESTAL DESIGN TABLES AND DETAILS
CA-G5	FOOTING DESIGN TABLES AND DETAILS

THIS PLATE FOR DESIGN INFORMATION ONLY DO NOT INCLUDE IN CONTRACT PLANS.



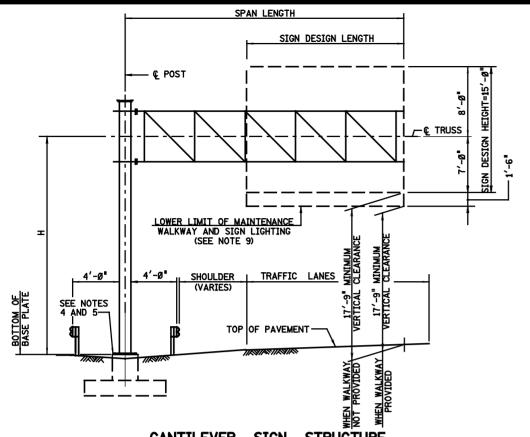
SIGN STRUCTURE DRG. CA-G1

NEW JERSEY DEPARTMENT OF TRANSPORTATION BUREAU OF STRUCTURAL ENGINEERING

CANTILEVER SIGN SUPPORT STANDARDS

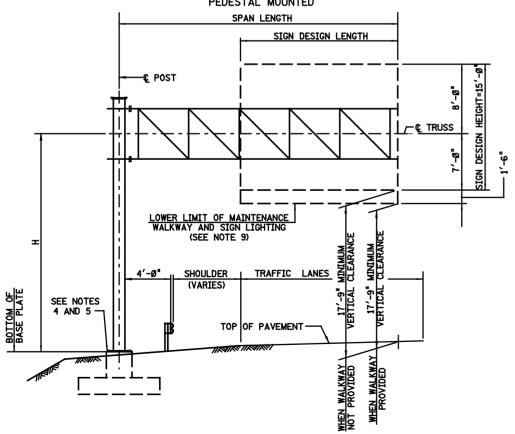
GENERAL INFORMATION

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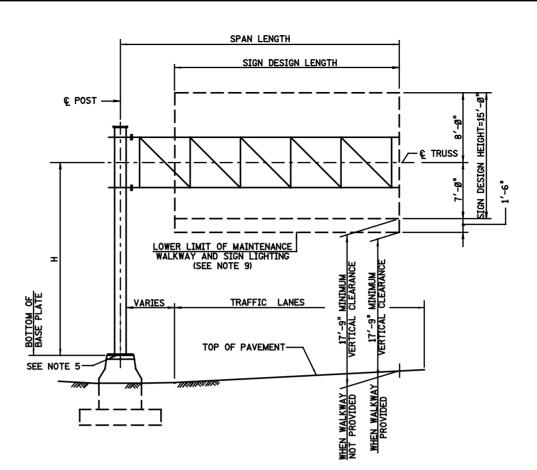


CANTILEVER SIGN STRUCTURE

DIVIDED HIGHWAY PEDESTAL MOUNTED



CANTILEVER SIGN STRUCTURE NONDIVIDED HIGHWAY AND RAMPS PEDESTAL MOUNTED



# CANTILEVER SIGN STRUCTURE

DIVIDED HIGHWAY BARRIER MOUNTED

#### NOTES:

- 1. THE SIGN DESIGN LENGTH EXTENDS FROM THE END OF THE CANTILEVER TO THE EDGE OF THE USEABLE TRAFFIC LANES.
- 2. THE BOTTOM EDGE OF ALL SIGN PANELS SHALL BE LEVEL AND AT THE SAME ELEVATION.
- THE TOP EDGE OF ALL SIGN PANELS SHALL PROJECT NOT LESS THAN 6" ABOVE THE TOP OF THE TOP CHORD. THE SIGN PANEL SIZES AND LOCATIONS SHALL BE VERIFIED AND APPROVED BY THE DESIGNER.
- 4. TOP OF PEDESTALS SHALL BE SET 4" ABOVE THE FINISHED GROUND LINE.
- 5. THE ELEVATION OF THE BOTTOM OF THE POST BASE PLATE SHALL BE SET AT (ANCHOR BOLT DIAMETER + 1") ABOVE TOP OF PEDESTAL OR TOP OF BARRIER PEDESTAL.
- 6. THE TRUSS SHALL BE A TWO-CHORD PLANAR TRUSS.
- IF REQUIRED, MAINTENANCE WALKWAY, RAILING, AND LUMINAIRE SUPPORTS SHALL BE PROVIDED CONTINUOUSLY FOR THE ENTIRE SIGN DESIGN LENGTH. THE NEED FOR MAINTENANCE WALKWAY, RAILING AND LUMINAIRE SUPPORTS SHALL BE VERIFIED AS PART OF THE PRELIMINARY SUBMISSION.
- 8. IF THE POST FOUNDATION IS WITHIN THE CLEAR ZONE, IT SHALL BE PROTECTED BY GUIDE RAIL, BARRIER OR OTHER SUITABLE MEANS, DEPENDING UPON SITE CONDITIONS.
- 9. WHEN MAINTENANCE WALKWAY IS NOT PROVIDED, THE 17'-9"
  VERTICAL UNDERCLEARANCE SHALL BE PROVIDED TO THE
  BOTTOM OF SIGN LIGHTING. THE WALKWAY RELATED DETAILS
  SHALL BE EXCLUDED FROM THE SIGN STRUCTURE PLANS.

THIS PLATE FOR DESIGN INFORMATION ONLY DO NOT INCLUDE IN CONTRACT PLANS.



SIGN STRUCTURE DRG. CA-G2

NEW JERSEY DEPARTMENT OF TRANSPORTATION BUREAU OF STRUCTURAL ENGINEERING

CANTILEVER SIGN SUPPORT STANDARDS

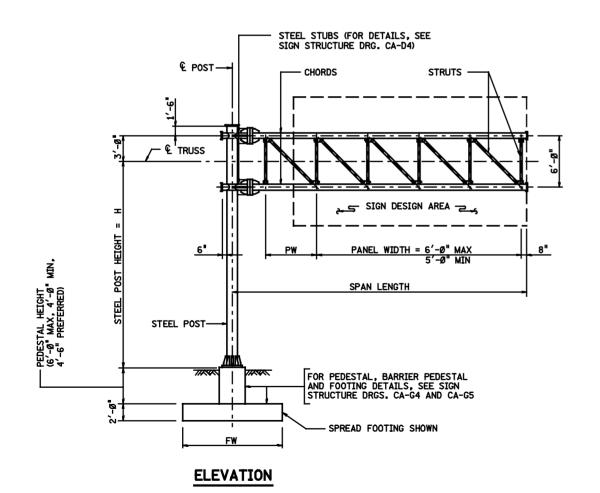
**GENERAL CRITERIA** 

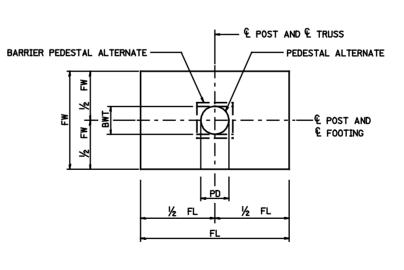
NONE SCALE :\_

2

LENGTH	LENGTH	STEEL	TRUSS	MEMBER	S	ST	EEL POS	TS		1	PEDE	STALS	5			BARR	IER	PEDES	TAL	S	F	OOTINGS		ENGTH
9	Ě				8	F	OST HEIGH	Т	H =	25 FT	H =	3Ø FT	н =	4Ø FT	H =	25 FT	Н=	3Ø FT	H =	4Ø FT	H = 25 FT	H = 3Ø FT	H = 40 FT	
SPAN		CHORDS	STRUTS	STEEL STUBS	CAMBER	H = 25 FT	H = 3Ø FT	H = 40 FT	PD	VERT REBARS	PD	VERT REBARS	PD	VERT REBARS	BWT	VERT REBARS	BWT	VERT REBARS	BWT	VERT REBARS	FL×FW	FLxFW	FLxFW	SIGN
	) (%) S	O.D.×THICK (IN)	O.D.×THICK (IN)	O.D.×THICK (IN)	(IN)	O.D.×THICK (IN)	O.D.×THICK (IN)	0.D.×THICK (IN)	(IN)	No. & SIZE	(IN)	No. & SIZE	(IN)	No. & SIZE	(IN)	No. &	(IN)	No. & SIZE	(IN)	No. & SIZE	. =	1 2 %		(%) (FT)
	4Ø	8.625×.322	2.875x.276	8.625x.322	3½	14.000×.500	16.000×.500	18.000×.500	4Ø	21-*25	42	23-#25	44	25-•25	4Ø	21- <del>*</del> 25	42	23-#25	44	25-•25	11'-6"x8'	11'-6"x8'	12'-6"×8'	40
	5Ø	8.625x.500	2.875x.276	8.625×.500	3 1/8	16.000×.500	16.000x.500	18.000×.500	42	23 <del>-*</del> 25	42	25-#25	44	27-#25	42	23-•25	42	25-#25	44	27-*25	11'-6"x8'	12'-6"x8'	13'x8'	5Ø
20	6Ø	8.625×.500	2.875x.276	8.625×.5ØØ	2¾	16.000×.500	18.000×.500	20.000×.500	42	24-*25	44	26-#25	46	29-*25	42	24-*25	44	26-#25	46	29-*25	12'-6"×8'	13′×8′	14′×10′	6Ø 2Ø
	7Ø	8.625×.500	2.875x.276	8.625×.5ØØ	2¾	18.000×.500	18.000×.500	20.000×.500	44	26-*25	44	27-#25	46	3Ø- <b>•</b> 25	44	26- <b>•</b> 25	44	27-#25	46	30-•25	13′×8′	13′×9′	14′×10′	7Ø
	8Ø	8.625×.500	2.875x.276	8.625×.5ØØ	2	18.000×.500	20.000×.500	22.000×.500	44	27-•25	46	3Ø- <b>*</b> 25	48	33-*25	44	27-*25	46	30-#25	48	33-*25	13′×9′	14′×10′	15′×10′	8Ø
	4Ø	12.75Øx.375	3.500x.300	12.75Ø×.375	6	20.000×.500	20.000×.500	22.ØØØ×.5ØØ	46	28-#25	46	3Ø-*25	48	33-•25	46	28-*25	46	30-*25	48	33-•25	13′×9′	14'×9'	14′×10′	40
	5Ø	12.75Ø×.5ØØ	4.000×.318	12.75Ø×.5ØØ	5½	20.000×.500	22.000×.500	24.ØØØ×.5ØØ	46	29-*25	48	33-#25	5Ø	36-*25	46	29-•25	48	33-#25	5Ø	36-#25	14'×9'	14′×1Ø′	15'×10'-6"	5Ø
30	6Ø	12.75Ø×.5ØØ	4.000×.318	12.75Ø×.5ØØ	4¾	22.000×.500	24.000x.500	24.000×.500	48	31-*25	5Ø	35-#25	5Ø	37-#25	48	31-*25	5Ø	35-#25	5Ø	37-#25	14′×10′	15′×1Ø′-6"	16'-6"×10'-6"	6Ø 3Ø
	7Ø	12.75Ø×.5ØØ	4.000×.318	12.75Øx.5ØØ	4%	22.000×.500	24.000×.500	26.ØØØ×.5ØØ	48	31-*25	5Ø	36-#25	52	41-•25	48	31- <del>•</del> 25	5Ø	36-#25	52	41-•25	15′×1Ø′	15'-6"×1Ø'-6"	16'-6"×11'-6"	7Ø
	8Ø	12.75Ø×.5ØØ	4.000x.318	12.75Ø×.5ØØ	3½	24.000×.500	26.000x.500	26.ØØØx.625	5Ø	34 <del>-•</del> 25	52	39-#25	52	42-*25	5Ø	34- <del>*</del> 25	52	39-#25	52	42-#25	15'×10'-6"	16'-6"×1Ø'-6"	17'-6"×11'-6"	8Ø
	4Ø	18.ØØØx.375	5.563x.375	18.000×.375	8	24.000×.500	26.000×.500	26.ØØØ×.625	5Ø	3Ø-#25	52	35-#25	52	37-*25	5Ø	3Ø- <b>*</b> 25	52	35-#25	52	37-#25	15'×10'-6"	16'-6"×1Ø'-6"	16'-6"×11'-6"	40
	5Ø	18.000×.500	5.563×.375	18.000×.500	9	26.000×.500	26.000×.625	26.000x.625	52	33-*25	52	35-#25	52	37-*25	52	33-•25	52	35-#25	52	37-*25	16'-6"×11'-6"	16'-6"×11'-6"	17'x12'-6"	5Ø
40	6Ø	18.000×.500	5.563x.375	18.000×.500	7½	26.ØØØ×.625	26.000x.625	26.000×.750	52	33-•25	52	35-#25	52	38-#25	52	33-*25	52	35-#25	52	38-#25	16'-6"×11'-6"	17'×12'-6"	18'×12'-6"	6Ø 4Ø
	7Ø	18.000×.500	5.563×.375	18.000×.500	7½	26.ØØØ×.625	26.ØØØx.75Ø	26.000×.750	52	33-*25	52	35-*25	52	38- <del>°</del> 25	52	33-*25	52	35-#25	52	38- <del>*</del> 25	17'×11'-6"	17'×12'-6"	18′×13′	7Ø
	8Ø	18.000×.500	5.563x.375	18.000×.500	6%	26.ØØØ×.625	26.000×.750	26.000×.875	52	33-•25	52	37-*25	52	4Ø- <b>*</b> 25	52	33- <del>*</del> 25	52	37-#25	52	4Ø-*25	17′×12′-6"	18'×12'-6"	19'×13'	8Ø

NOTE: % SIGN LENGTH = SIGN DESIGN LENGTH × 100





FOOTING PLAN

THIS PLATE FOR DESIGN INFORMATION ONLY. DO NOT INCLUDE IN CONTRACT PLANS.

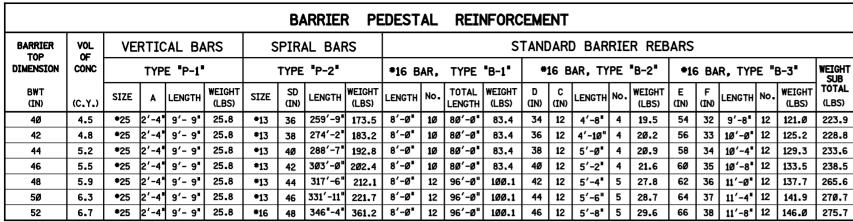


SIGN STRUCTURE DRG. CA-G3

NEW JERSEY DEPARTMENT OF TRANSPORTATION BUREAU OF STRUCTURAL ENGINEERING

CANTILEVER SIGN SUPPORT STANDARDS **DESIGN TABLES** 

STEEL TRUSSES AND STEEL POSTS



PEDESTAL REINFORCEMENT																
PEDESTAL	VOL OF	VE	RTIC	AL BA	RS	S	PIRA	AL BAF	RS							
DIAMETER	CONC		TYP	E "P-1"	ı	TYPE "P-2"										
PD (IN)	(C.Y.)	SIZE	A	LENGTH	WEIGHT (LBS)	SIZE	SD (IN)	LENGTH	WEIGHT (LBS)							
4Ø	1.8	*25	2'-4"	9'-7%"	25.7	*13	36	259'-9"	173.5							
42	2.1	<b>*2</b> 5	2′-4"	9'-7%"	25.7	•13	38	274'-2"	183.2							
44	2.2	<b>e</b> 25	2'-4"	9'-7%"	25.7	*13	40	288'-7"	192.8							
46	2.5	<b>*</b> 25	2'-4"	9'-7%"	25.7	*13	42	3Ø3'-Ø"	202.4							
48	2.6	*25	2'-4"	9'-7%"	25.7	•13	44	317'-6"	212.1							
5Ø	2.9	*25	2'-4"	9'-7%"	25.7	*13	46	331'-11"	221.7							
52	3.1	<b>*</b> 25	2'-4"	9'-7%"	25.7	*16	48	346"-4"	361.2							

С

B-2 BARS

B-1 BARS

**½**B₩T

BWT+1'-6"

PLAN

½ FL

- € POST AND € TRUSS

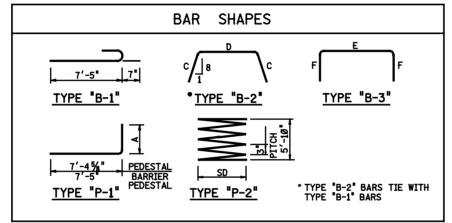
P-2 BARS

SHEAR KEY -

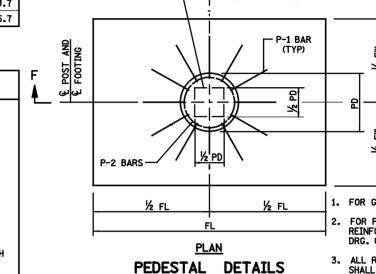
لى

AND

لى



PEDESTAL DETAILS



½ PD

SECTION F-F

TOP OF PEDESTAL

SHEAR KEY-

C POST AND C TRUSS

-P-1 BARS

-P-2 BARS

-3" COVER

— Ç POST AND Ç TRUSS

TO P-1 BARS

NOTES:

1. FOR GENERAL NOTES, SEE SIGN STRUCTURE DRG. CA-G1.

2. FOR PEDESTAL AND BARRIER PEDESTAL DIMENSIONS AND REINFORCEMENT, SEE DESIGN TABLES ON SIGN STRUCTURE DRG. CA-G3.

 ALL REINFORCEMENT IN PEDESTALS AND BARRIER PEDESTALS SHALL BE CORROSION PROTECTED.

 EXPOSED CONCRETE EDGES SHALL BE CHAMFERED 1"x1" UNLESS NOTED OTHERWISE.

5. BARS SHALL NOT BE SPLICED EXCEPT AS PROVIDED ON THIS DRAWING OR AUTHORIZED BY THE ENGINEER. WHEN SPLICING IS APPROVED, THE REINFORCEMENT BARS SHALL BE LAPPED FOR A LENGTH OF AT LEAST 36 DIAMETERS (48 DIAMETERS FOR SPIRAL BARS) AND SHALL BE SECURELY WIRED TOGETHER.

 LENGTH OF BARS SHOWN IN TABLE ALREADY CONSIDER BENDS. DIMENSIONS DESCRIBED IN BAR SHAPES TABLE ARE OUT-TO-OUT OF BAR.

7. CONCRETE VOLUMES SHOWN IN TABLE ARE FOR A 6'-0" HIGH PEDESTAL OR 6'-0" HIGH BARRIER PEDESTAL.

 LENGTH OF B-1, P-1 AND P-2 BARS SHOWN IN TABLE ARE FOR A 6'-0" HIGH PEDESTAL OR 6'-0" HIGH BARRIER PEDESTAL.

 WEIGHT SHOWN IN TABLE FOR P-1 BARS IS FOR ONE BAR ONLY.

THIS PLATE FOR DESIGN INFORMATION ONLY.



SIGN STRUCTURE DRG. CA-G4

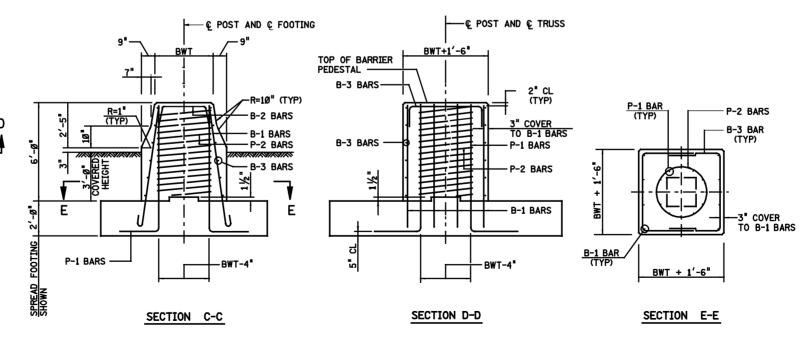
NEW JERSEY DEPARTMENT OF TRANSPORTATION BUREAU OF STRUCTURAL ENGINEERING

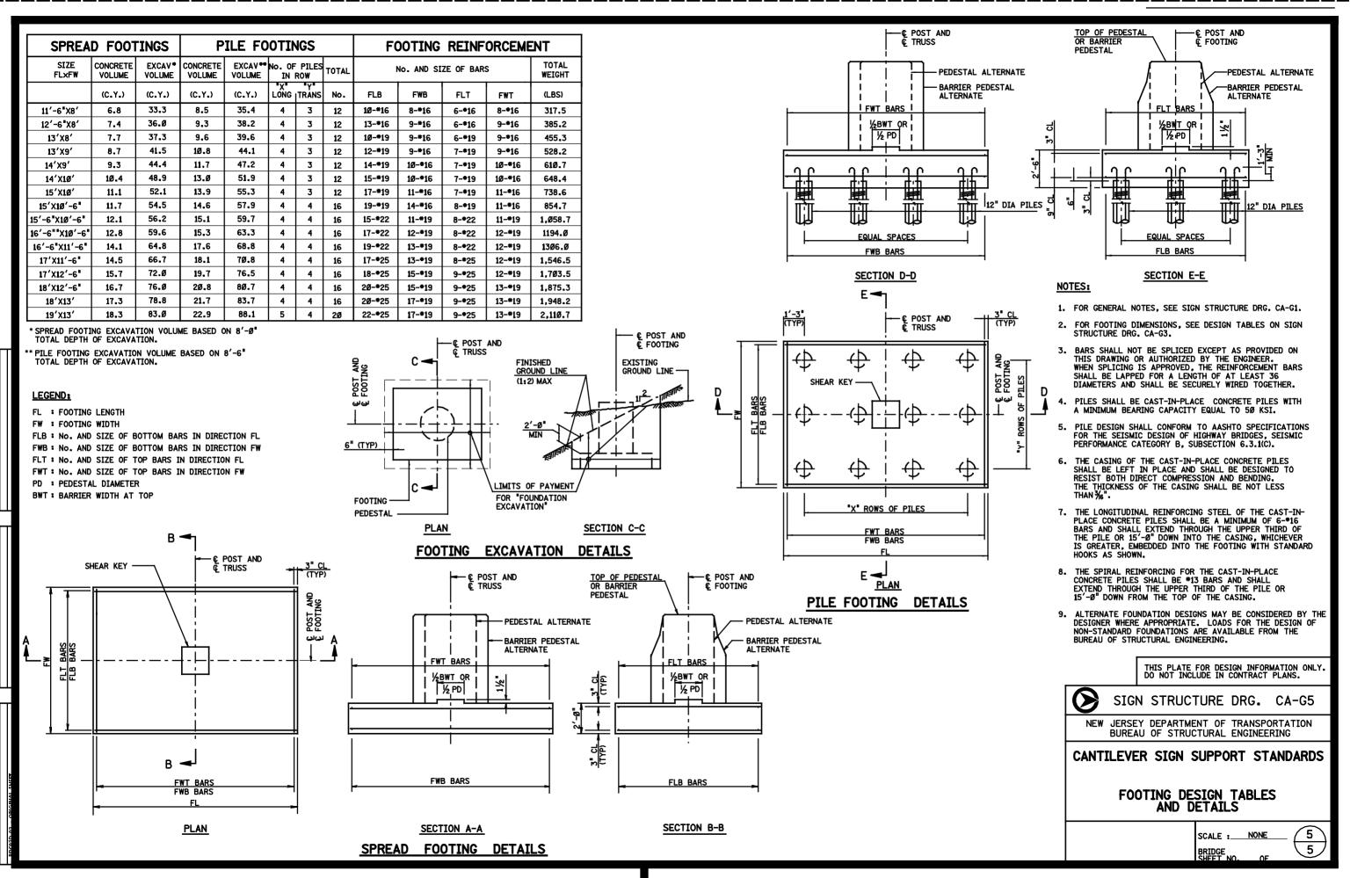
OVERHEAD SIGN SUPPORT STANDARDS

GENERAL INFORMATION

SCALE : NONE 4

BRIDGE 5





€ POST - CHORDS STRUTS STEEL STUBS ,— € TRUSS PANEL WIDTH = 6'-Ø" MAX 8" SPAN LENGTH STEEL POST

# **ELEVATION - TYPICAL CANTILEVER SIGN SUPPORT**

(LOOKING UPSTATION)

		SUMMARY OF QUANTITE	<b>TES</b>	
PAY ITEM NO.	STANDARD ITEM NO.	DESCRIPTION	UNIT	CONTRACT QUANTITY
		CLEARING SITE, STRUCTURE	LUMP SUM	
		FOUNDATION EXCAVATION	C.Y.	
		TEMPORARY SHEETING	S.F.	
		CONCRETE IN STRUCTURES, FOOTINGS	C.Y.	
		REINFORCEMENT STEEL IN STRUCTURES	LB	

# LIGR NO. IN CHARGE OF

A. DESIGN CRITERIA

DESIGN SPECIFICATIONS

1996 AASHTO STANDARD SPECIFICATIONS FOR HIGHWAY BRIDGES (16TH EDITION) AS MODIFIED BY SECTION 3 AND SECTION 32 OF THE CURRENT NJDOT DESIGN MANUAL - BRIDGES AND STRUCTURES. AND 1994 AASHTO STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS. LUMINAIRES AND TRAFFIC SIGNALS.

DESIGN LOADS

DESIGN WIND VELOCITY ---- 80 MPH DESIGN ICE LOAD ----- 3 PSF

SEISMIC LOADS FOR SEISMIC PERFORMANCE CATEGORY (SPC) B. A=0.18, SOIL PROFILE IV (REF. 1996 AASHTO, DIVISION 1A).

ALL STRUCTURAL DETAILS HAVE BEEN DESIGNED FOR FATIGUE RESISTANCE UNDER THE FOLLOWING FATIGUE LOADS:

1) NATURAL WIND GUSTS: Pnw = 5.2Cd (PSF).

WHERE Cd IS THE DRAG COEFFICIENT SPECIFIED IN SECTION 1.2.5 OF THE 1994 STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES, AND TRAFFIC SIGNALS. NATURAL WIND GUST PRESSURE RANGE APPLIED IN THE HORIZONTAL DIRECTION TO THE AREA PROJECTED ON A VERTICAL PLANE OF ALL SUPPORT STRUCTURE MEMBERS, SIGN PANELS AND WALKWAYS.

2) TRUCK-INDUCED GUSTS: Ptg = 36.6Cd (PSF)

WHERE Cd IS THE DRAG COEFFICIENT SPECIFIED IN SECTION 1.2.5 OF THE 1994 STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES, AND TRAFFIC SIGNALS. TRUCK GUST PRESSURE RANGE APPLIED IN THE UPWARD VERTICAL DIRECTION ALONG THE FULL LENGTH OF THE TRUSS SPAN TO THE AREA PROJECTED ON A HORIZONTAL PLANE OF ALL SUPPORT STRUCTURE MEMBERS, SIGN PANELS, AND WALKWAYS.

VARIABLE MESSAGE SIGN (VMS) STRUCTURES

REFER TO SECTION 32 OF THE NJDOT DESIGN MANUAL - BRIDGES AND STRUCTURES WHEN FURNISHING SUPPORT STRUCTURES FOR VARIABLE MESSAGE SIGNS (VMS).

CONCRETE DESIGN STRESSES

SPECIFIED COMPRESSIVE STRENGTH (f'c) (CLASS B) ---- 3,000 PSI EXTREME FIBER COMPRESSIVE STRESS (fc) ----- 1,200 PSI

REINFORCEMENT STEEL DESIGN STRESS

TENSILE STRESS (fs) (A615, GRADE 60) ---- 24 KSI

STRUCTURAL STEEL DESIGN STRENGTHS

YIELD STRENGTH (Fy)

PIPES (A53, TYPE S OR TYPE E, GRADE B) ---- 35 KSI (MIN.) ---- 51 KSI (MAX.)

**FOUNDATIONS** 

MAXIMUM FOUNDATION BEARING PRESSURE ---- 2.5 KSF FOOTINGS ARE DESIGNED SUCH THAT A MINIMUM OF 75 PERCENT OF THE FOOTING IS ALWAYS IN CONTACT; A MAXIMUM OF 25 PERCENT OF THE FOOTING IS IN UPLIFT.

BEARING PILES SHALL BE CAST-IN-PLACE CONCRETE PILES WITH A MINIMUM BEARING CAPACITY EQUAL TO 50 KIPS.

PERMANENT CAMBER EQUAL TO L/1000 HAS BEEN PROVIDED IN ADDITION TO THE DEAD LOAD CAMBER.

B. MATERIALS

STEEL

STEEL PIPE SHALL BE CERTIFIED BY MILL TEST REPORT TO MEET ASTM SPECIFICATION A53, TYPE E OR S, GRADE B WITH THE EXCEPTION THAT API 5L, GRADE B MAY BE USED WHEN THE SPECIFIED WALL THICKNESS IS GREATER THAN 1/2". ONLY ELECTRICAL RESISTANCE WELDED (ERW) MANUFACTURED SINGLE SEAM PIPE IS PERMITTED. HOWEVER, WHEN THE REQUIRED PIPE SIZE IS GREATER THAN 24", DOUBLE SEAM PIPE MAY BE USED. A MILL TEST REPORT MUST BE PROVIDED, CERTIFIED AND SIGNED BY THE PIPE MANUFACTURER, CONTAINING PHYSICAL AND CHEMICAL PROPERTIES AND THE MANUFACTURING PROCESS USED TO PRODUCE THE PIPE.

ALL OTHER STEEL SHALL CONFORM TO ASTM SPECIFICATION A36 GRADE 36 OR AASHTO M27Ø GRADE 50 (ASTM A709). ALL THIS SPECIFICATION STEEL SHALL MEET SUPPLEMENTARY REQUIREMENTS FOR NOTCH TOUGHNESS (CHARPY TESTING, ZONE #2)

REFER TO SUBSECTION 509.02 OF THE NJDOT STANDARD SPECIFICATIONS FOR ADDITIONAL REQUIREMENTS.

UPON COMPLETION OF FABRICATION, THE FABRICATOR SHALL PROVIDE A NOTARIZED CERTIFICATION OF COMPLIANCE AS PER SECTION 106.04 OF THE NJDOT STANDARD SPECIFICATIONS, INCLUDING A LEGIBLE COPY OF ALL MILL TEST REPORTS FOR MATERIALS INCORPORATED INTO THE WORK.

STEEL ANCHOR BOLTS, NUTS AND WASHERS SHALL CONFORM TO ASTM SPECIFICATION F1554, GRADE 36. THE ANCHOR BOLTS SHALL BE HOT DIP GALVANIZED AS PER ASTM SPECIFICATION A153, CLASS C.

CHORD SPLICE ASSEMBLY FASTENERS SHALL BE HIGH STRENGTH STEEL CONFORMING TO ASTM SPECIFICATION A325 AND SHALL BE HOT DIP GALVANIZED AS PER ASTM SPECIFICATION A153. CLASS C. ALL OTHER FASTENERS SHALL BE STAINLESS STEEL CONFORMING TO ASTM SPECIFICATION A320. GRADE B8. CLASS 1.

CAPS FOR THE ENDS OF CHORDS AND TOPS OF POSTS SHALL BE STEEL CONFORMING TO ASTM SPECIFICATION A36 AND SHALL BE HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM SPECIFICATION A123.

WELDING OF STEEL SHALL BE AS SPECIFIED IN THE CONSTRUCTION SPECIFICATIONS.

AFTER COMPLETE FABRICATION. EACH STEEL SECTION SHALL BE HOT DIP GALVANIZED ACCORDING TO THE REQUIREMENTS OF ASTM SPECIFICATION A123. AS MODIFIED BY THE CONSTRUCTION SPECIFICATIONS. A SINGLE DIP GALVANIZING PROCESS IS PREFERRED IF SIZE PERMITS.

TT. ALLIMINI IM

ALUMINUM SHALL CONFORM TO THE ASTM SPECIFICATIONS AND ALLOYS LISTED BELOW:

<u>APPLICATION</u>	ASTM SPECIFICATION	ASTM ALLOY
ROLLED OR EXTRUDED SHAPES PLATES DRAWN SEAMLESS TUBES	B3Ø8 B2Ø9 B21Ø	6Ø61 - T6 6Ø61 - T6 6Ø61 - T6
EXTRUDED TUBES	B221	6Ø61 - T6

WELDING OF ALUMINUM SHALL BE AS SPECIFIED IN THE CONSTRUCTION SPECIFICATIONS.

THE SIGN PANEL SHALL BE INSTALLED LEVEL. THE CONTRACTOR SHALL FIELD DRILL THE SIGN SUPPORTS AS REQUIRED TO ACHIEVE THIS.

III. REINFORCEMENT STEEL

ALL REINFORCEMENT STEEL SHALL BE ASTM A615. GRADE 60.

IV. CONCRETE

ALL CONCRETE SHALL BE "CONCRETE IN STRUCTURES, FOOTINGS", UNLESS OTHERWISE SPECIFIED BY THE DESIGNER.

	INDEX OF DRAWINGS
DRG. NO.	DESCRIPTION
CA-D1	GENERAL NOTES AND ELEVATION
CA-D2	STRUCTURE AND FOUNDATION SCHEDULES
CA-D3	FOUNDATION DETAILS
CA-D4	TRUSS AND POST DETAILS - SHEET 1
CA-D5	TRUSS AND POST DETAILS - SHEET 2
CA-D6	POST BASE AND FOUNDATION DETAILS
CA-D7	MAINTENANCE WALKWAY DETAILS
CA-D8	TYPICAL ELECTRICAL DETAILS

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SIGN STRUCTURE DRG. CA-D1

NEW JERSEY DEPARTMENT OF TRANSPORTATION BUREAU OF STRUCTURAL ENGINEERING

CANTILEVER SIGN SUPPORT STRUCTURES GENERAL NOTES AND ELEVATION

> ROUTE: SECTION:

> > NONE SCALE :\_\_

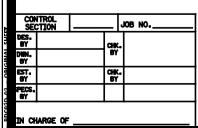
CANTILEVER SIGN SUPPORTS - SCHEDULE OF STRUCTURES SIGN SUPPORTS **ELEVATIONS** STEEL TRUSS STEEL POST PANEL STEEL STUBS CAMBER
0.D.xTHICK
(IN) (IN) H = 4Ø FT O.D.×THICK (IN) H = 25 FT 0.D.xTHICK (IN) SPAN LENGTH (FT) WIDTH CHORDS STRUTS H = 3Ø FT STRUCTURE BOTTOM OF STATION € TRUSS PW (FT) O.D.×THICK (IN) O.D.×THICK (IN) O.D.×THICK (IN) BASE PLATE No.

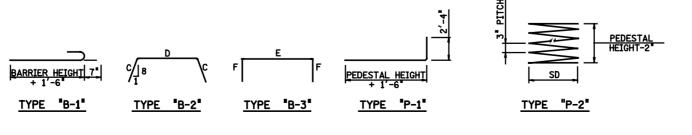
N.J.

NOTE:

ALL ELEVATIONS SHALL BE VERIFIED IN THE FIELD PRIOR TO FABRICATION AND CONSTRUCTION.

														(	CAN	ΓILE	VΕ	R	SIG	N	SUF	PP0	RTS	; .	- s	CHE	DUL	Ε (	0F	FOL	JNDA	TIC	ONS																
						FC	OT1	ING												PED	EST	AL										BARRIER PEDESTAL										To	OTAL						
		ELEV		VOLUME NO. OF REINFORCING B						BARS	w	. [			ELEV					_		EBARS	I COR.			FLEV		_		RS SPIR		$\overline{}$						RIER F				WT COF	OF W	T OF	TOTAL WEIGHT	TOTAL			
		ВОТ	CONCRETE EXCAVATION IN ROW No. & SIZE  WITH W/O WITH W/O PILES PILES PILES (C.Y.) (C.Y.) (C.Y.) (C.Y.) "X" "Y" (FT) FLB FWB FLT FW		ZE OF		, ,	_   ]	TOP	VOL	TY	TYPE "P-1"		TY	TYPE "P-2" PROT. RE- No. & SD LGTH BARS SIZE (IN) (LBS)		.	BAR-	ELEV TOP OF	VOL	. TYPE	TYPE P-1		1" TYPE "P-2"		TYPE "B-1"		TYPE "B-2"			TYPE		YPE "B-3"		T.   PI	ROT. C	OF ALL	VOLUME OF											
STRUCTURE No.	FLXFW (FT)	FTG (FT)	WITH PILES P (C.Y.) ((	W/O PILES F C.Y.) (	WITH PILES C.Y.)	W/O PILES (C.Y.)	"X" "Y	"Y"	LGTH (FT)	FLB	FWB	FLT	T FW	BAF T (LB	-   51 <i>1</i> RS   PI S) (IN	ZE P D H N) (F	IT   IT	PED (FT)	CONC (C.Y.)	No. 8 SIZE	À A	LGTH	No. 8	& SD	LGTH	BARS (LBS)	BWT (FT)	HT (FT)	BARR (FT)	CON	C No.	&LGT	HNo.	& SD (IN)	LGTH	No. & SIZE	LGTH	No. & SIZE	D (IN)	C L	.GTH No	o. &	E (IN) (	F LG IN)	RE-	RS B	ARS :	REBAR Types (LBS)	CONC (C.Y.)
																	1																		П														
			$\vdash$	$\dashv$							$\vdash$	+	+	+	+	+	+	$\dashv$			+	$\vdash$	-	+	+		$\vdash$		+	$\vdash$	+	+	+	+	$\vdash$		$\vdash$			$\vdash$	+	_	$\dashv$	+	+	+			$\vdash$
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				-										+	+	$\top$	1	$\neg$				1		+			$\vdash$		1	t	+	+		1	$\Box$					$\Box$					+	$\top$			$\vdash$
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											_	$\bot$	+	+	+	$\perp$	$\dashv$				$\vdash$	-	-	$\bot$	$\perp$		_	_	1	-	$\perp$	$\bot$	1	$\perp$	$\vdash$						$\perp$		$\dashv$	$\perp$	$\perp$	-			—
<del>                                     </del>	<u> </u>		$\vdash$	$\dashv$	$\dashv$		$\vdash$					+	+	+	+	+	+	$\dashv$			+	+	1	+	+		+		+	$\vdash$	+	+	+	+	+		$\vdash$			$\vdash$	-+	$\dashv$	$\dashv$	+	+	+	-+		$\vdash$





REBAR SHAPES

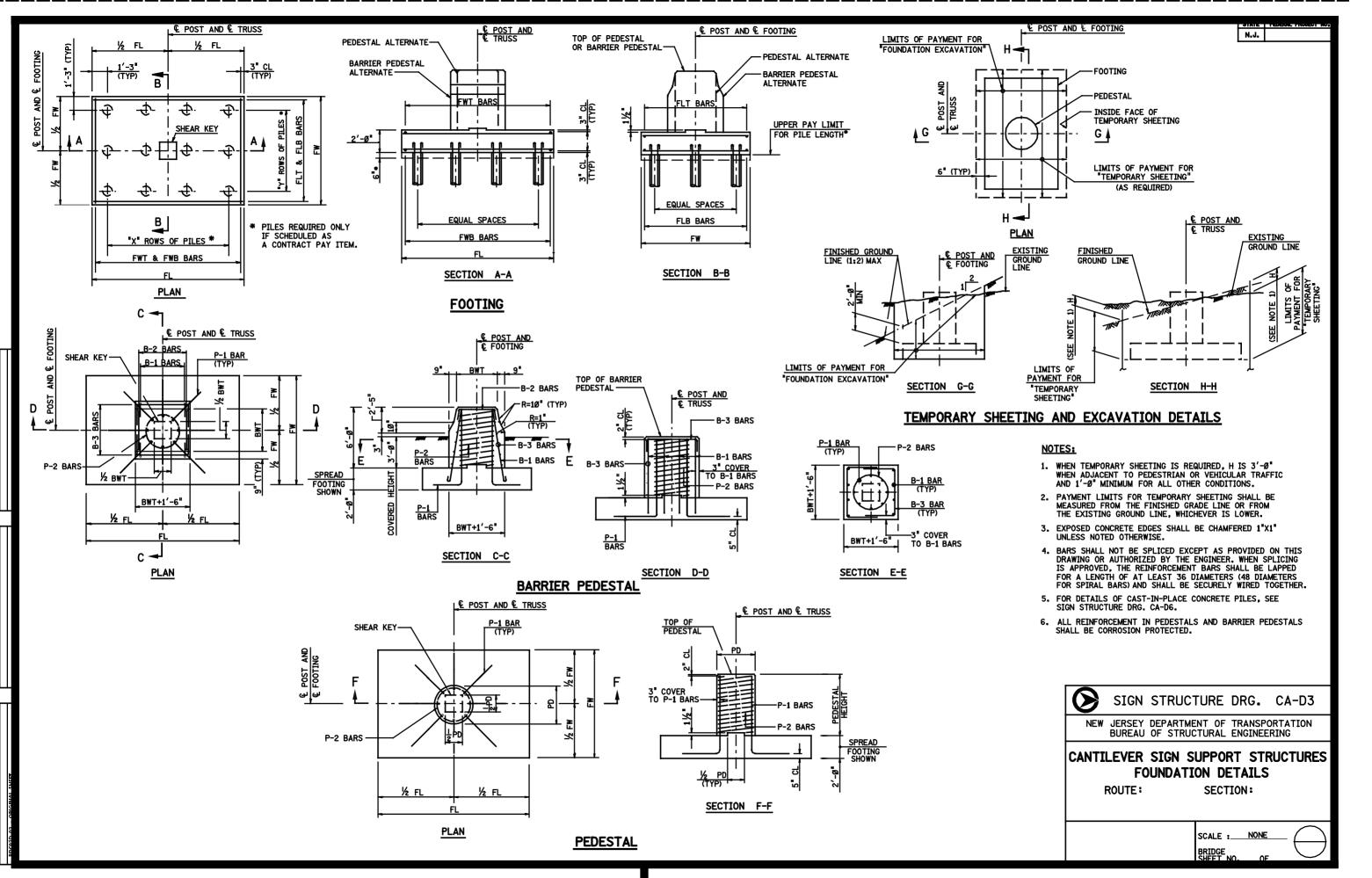
NEW JERSEY BUREAU

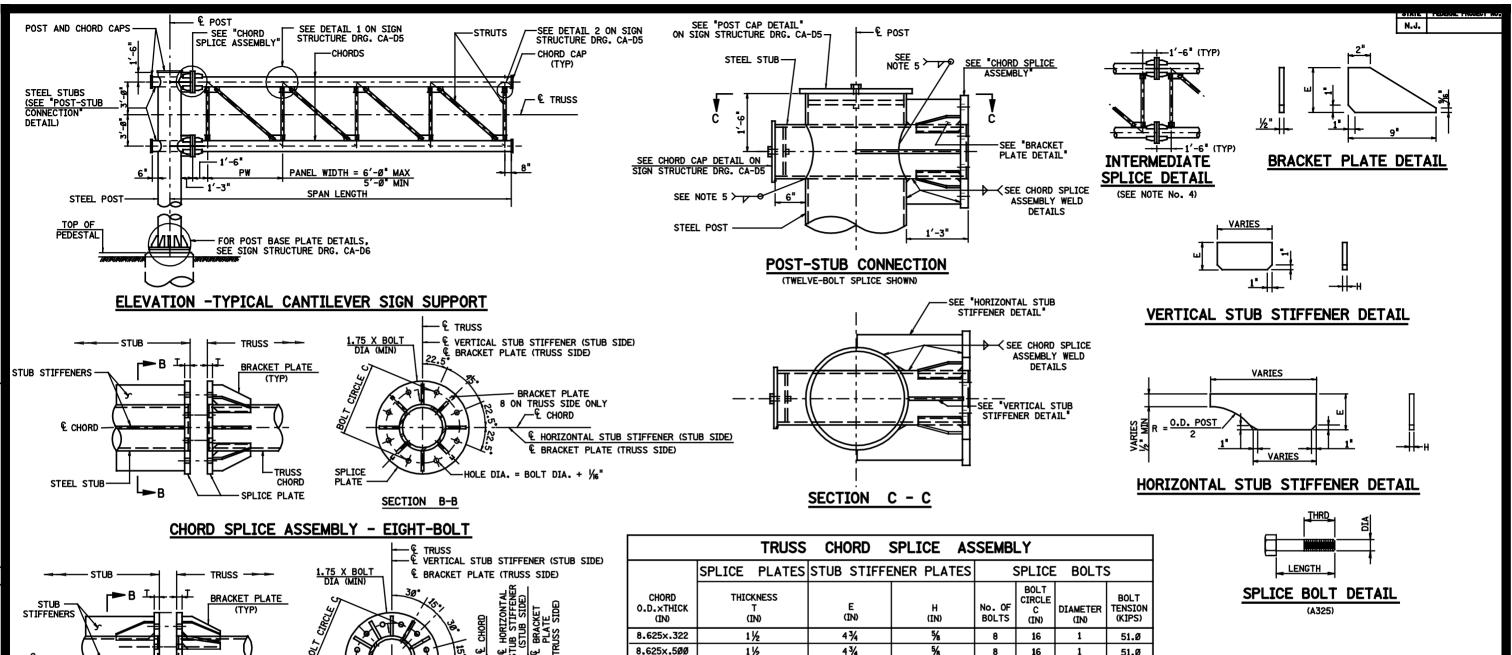
SIGN STRUCTURE DRG. CA-D2

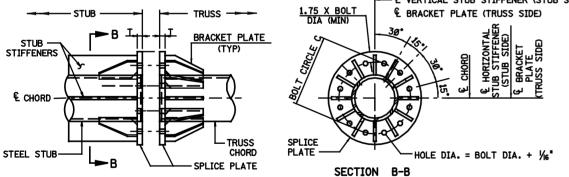
NEW JERSEY DEPARTMENT OF TRANSPORTATION BUREAU OF STRUCTURAL ENGINEERING

CANTILEVER SIGN SUPPORT STRUCTURES
STRUCTURE AND FOUNDATION SCHEDULES

ROUTE: SECTION:

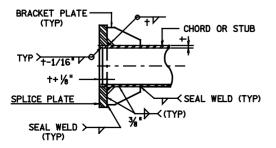






#### 8.625x.5ØØ 1 1/2 43/4 51.Ø 12.75Øx.375 1 1/2 6 1/2 % 12 23 1 1/8 56.Ø 12.75Øx.5ØØ 1 1/2 6 1/2 5∕8 12 23 1 1/8 56.Ø 21/4 18.000x.375 12 27 1 1/2 103.0 18.0002x.500 21/4 12 27 1½ 103.0

### CHORD SPLICE ASSEMBLY - TWELVE-BOLT



#### CHORD SPLICE ASSEMBLY WELD DETAIL

#### NOTES:

- 1. HOLE SIZE H INDICATED IN TABLES IS THE DRILLED FULL SIZE AS PER AASHTO 11.4.8 (DIVISION II).
- 2. A325 SPLICE BOLTS SHALL BE HEAVY HEXAGON TYPE AND SHALL BE FURNISHED WITH HEAVY HEXAGON NUTS AND
- 3. THE THREADED PORTION OF THE SPLICE BOLTS SHALL BE EXCLUDED FROM THE SHEAR PLANE OF THE SPLICE.
- CHORD INTERMEDIATE SPLICING WILL NOT BE PERMITTED UNLESS AUTHORIZED BY THE ENGINEER. WHEN INTERMEDIATE SPLICING IS AUTHORIZED, THE SPLICE SHALL BE AS SHOWN ON THE INTERMEDIATE SPLICE DETAIL AND AS PER CHORD SPLICE ASSEMBLY TABLE ON THIS PLATE.
- 5. IF FILLET WELD SIZE IS NOT SHOWN ON DETAILS, THE WELD SIZE SHALL BE THE SAME AS THE THICKNESS OF THE THINNER PART BEING JOINED.

- 6. FOR THE OUTSIDE DIAMETER (0.D.) OF THE STEEL STUB PIPE SEE SCHEDULE OF STRUCTURES ON SIGN STRUCTURE DRG. CA-D2.
- THE PROVISIONS OF SUBSECTION 509.09 OF THE NJDOT STANDARD SPECIFICATIONS SHALL BE FOLLOWED IN FURNISHING THE REQUIRED SPLICE ASSEMBLY.
- 8. REFER TO SUBSECTION 509.08 OF THE NJDOT STANDARD SPECIFICATIONS FOR THE SPLICE BOLT TIGHTENING PROCEDURES. WHEN CALIBRATED WRENCHES ARE USED FOR BOLT INSTALLATION, THEY SHALL BE SET TO PROVIDE A TENSION THAT IS SPECIFIED IN THE TABLE ABOVE.
- HORIZONTAL AND VERTICAL STUB STIFFENER PLATE DIMENSIONS MAY BE VARIED TO ACCOUNT FOR CAMBER (SEE CAMBER DETAIL ON SIGN STRUCTURE DRG. CA-D5).



SIGN STRUCTURE DRG. CA-D4

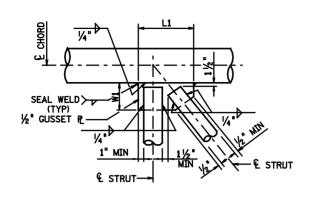
NEW JERSEY DEPARTMENT OF TRANSPORTATION BUREAU OF STRUCTURAL ENGINEERING

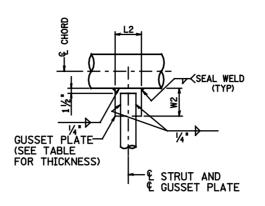
CANTILEVER SIGN SUPPORT STRUCTURES TRUSS AND POST DETAILS - SHEET 1

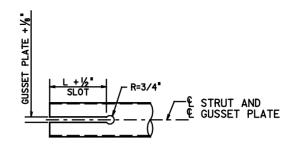
> ROUTE: SECTION:

> > NONE SCALE :\_





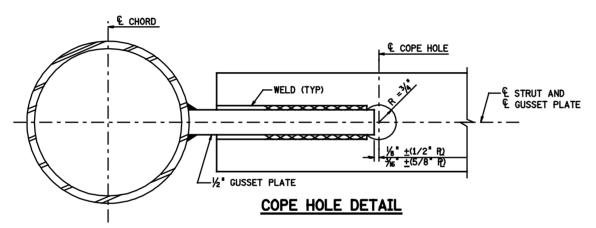




**DETAIL A** 

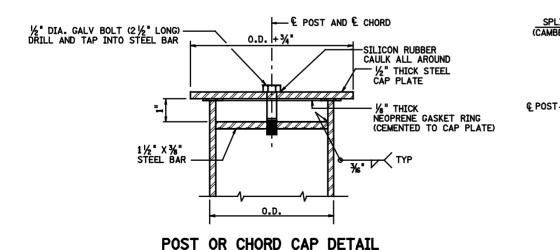


DETAIL 2 ('T' GUSSET)



TRUSS GUSSET PLATES							
CHORD	'K' GUSSET (1/2" THICK)		'T' GUSSET				
O.D.×THICK (IN)	L1 (IN)	W1 (IN)	L2 (IN)	W2 (IN)	THICKNESS (IN)		
8.625X.322	13	61/4	5 1/8	6¼	1/2		
8.625X.5ØØ	14	6¼	5 1/8	6¼	1/2		
12.75ØX.375	16	7	61/4	7	1/2		
12.75ØX.5ØØ	19	71/4	9	7¼	1/2		
18.000X.375	21	81/4	10	81/4	1/2		
18.000X.500	24	9	14 %	9	%		

NOTE: COPE HOLES TO BE PROVIDED AT BOTH ENDS AND BOTH FACES OF ALL STRUTS.



NOTE: ALTERNATE CAP DETAILS MAY BE SUBMITTED TO THE ENGINEER FOR APPROVAL.

CAMBER NOTE:

**CAMBER DETAIL** 

TOP CHORD

© TRUSS - -

BOTTOM CHORD

CAMBER SHALL BE OBTAINED BY SHORTENING THE TOP CHORD STUB LENGTH AND LENGTHENING THE BOTTOM CHORD STUB LENGTH. CHORD SPLICE PLATES SHALL BE SKEWED ACCORDINGLY BEFORE WELDING TO CHORDS. NO FORCE SHALL BE APPLIED IN PROVIDING CAMBER. AN ALTERNATE METHOD OF OBTAINING CAMBER MAY BE USED AS APPROVED BY THE ENTINE OF DEPOLUTION OF CAMBER CAMB THE ENGINEER. FOR REQUIRED CAMBER, SEE SCHEDULE OF STRUCTURES ON SIGN STRUCTURE DRG. CA-D2.

**CAMBER DIAGRAM** 

SIGN STRUCTURE DRG. CA-D5

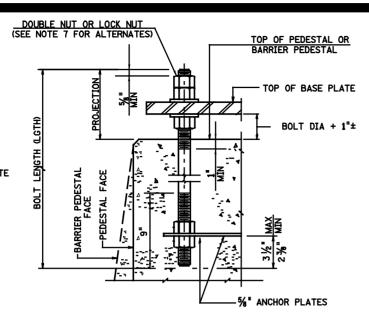
NEW JERSEY DEPARTMENT OF TRANSPORTATION BUREAU OF STRUCTURAL ENGINEERING

CANTILEVER SIGN SUPPORT STRUCTURES TRUSS AND POST DETAILS - SHEET 2

ROUTE: **SECTION:** 

> NONE SCALE :\_\_





ANCHOR BOLT DETAIL

BASE ASSEMBLY **POST** SHAFT BASE PLATE BRACKET PLATES ANCHOR BOLTS THICKNESS CIRCLE BOI T PR0J4 O.D.×THICK DIAXLGTH TENSION (IN) (IN) (TN) (TN) (IN) (IN) (KIPS) 14.000X.500 22 13/4 63/4 2 X 53 101.5 9½ 21/4X 57 16.000X.500 13/4 24 131.9 10 18.ØØØX.5ØØ 13/4 26 21/4X 57 131.9 7 10 20.000X.500 28 2½X 63 71/2 146.8 2 3Ø 2½X 67 22.ØØØX.5ØØ 2 162.4 12 24.ØØØX.5ØØ 2 8 1/2 32 2¾X 72 200.2 12 3/4 26.ØØØX.5ØØ 21/4 36 23/4X 72 200.2 12 3/4 26.ØØØX.625 21/4 91/8 36 3 X 77 242.4 13 26.ØØØX.75Ø 2 1/2 9½ 36 31/4X 82 264.8 13 1/2 26.ØØØX.875 23/4 36 3¼X 82 264.8 11

> PROJECTION LENGTH SHOWN IS BASED ON USING DOUBLE NUTS.

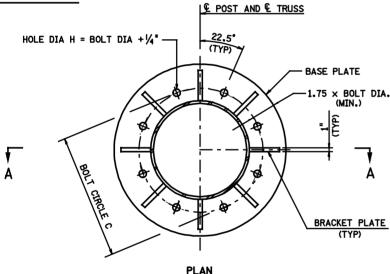
# ANCHOR PLATE DETAIL

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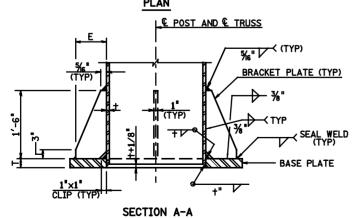
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TEMPLATE PLATE DETAIL

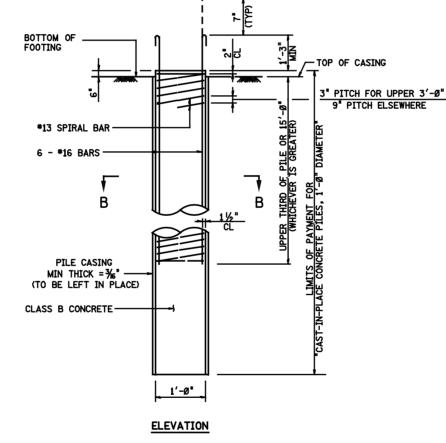
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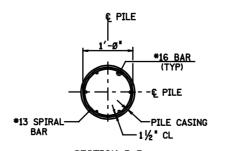


% ANCHOR PLATE



POST BASE PLATE DETAIL





SECTION B-B
CAST-IN-PLACE CONCRETE PILE

#### NOTES:

- BEARING PILES SHALL BE CAST-IN-PLACE CONCRETE PILES. ALL PILES SHALL BE 1'-Ø" IN DIAMETER OR EQUIVALENT AND SHALL HAVE A MINIMUM BEARING CAPACITY OF 5Ø KIPS. THE NUMBER AND SPACING OF PILES SHALL BE AS INDICATED ON SIGN STRUCTURE DRG. CA-D3.
- PILE DESIGN SHALL CONFORM TO AASHTO SPECIFICATIONS FOR THE SEISMIC DESIGN OF HIGHWAY BRIDGES, SEISMIC PERFORMANCE CATEGORY B, SUBSECTION 6.3.1 (C).
- APPROVED METAL SPACERS SHALL BE ATTACHED TO THE TOP AND BOTTOM SPIRALS TO ENSURE THAT THE REQUIRED CLEAR DISTANCE TO THE CASING IS MAINTAINED.
- NO CONCRETE SHALL BE PLACED IN CAST-IN-PLACE PILES UNTIL AFTER ALL PILE CASINGS FOR THE FOOTING HAVE BEEN DRIVEN.
- 5. ANCHOR BOLTS SHALL BE PROVIDED WITH FOUR HEAVY HEXAGON NUTS AND TWO WASHERS AS SHOWN ON THE ANCHOR BOLT DETAIL.
- 6. ANCHOR BOLTS SHALL BE GALVANIZED AFTER THREADING.
- 7. REFER TO SUBSECTION 509.08 OF THE NJDOT STANDARD SPECIFICATIONS FOR ANCHOR BOLT TIGHTENING PROCEDURES. WHEN CALIBRATED WRENCHES ARE USED FOR BOLT INSTALLATION, THEY SHALL BE SET TO PROVIDE THE TENSION THAT IS SPECIFIED IN THE TABLE ABOVE.
- 8. TEMPLATE PLATE WITH NUTS ON BOTH SIDES SHALL BE USED TO MAINTAIN THE SPACING AND ALIGNMENT OF ANCHOR RODS.

<b>(2)</b>

SIGN STRUCTURE DRG. CA-D6

NEW JERSEY DEPARTMENT OF TRANSPORTATION BUREAU OF STRUCTURAL ENGINEERING

CANTILEVER SIGN SUPPORT STRUCTURES
POST BASE AND FOUNDATION DETAILS

ROUTE:

SECTION:

SCALE :_	NONE	_ (
BRIDGE SHEET NO	ΩE	

